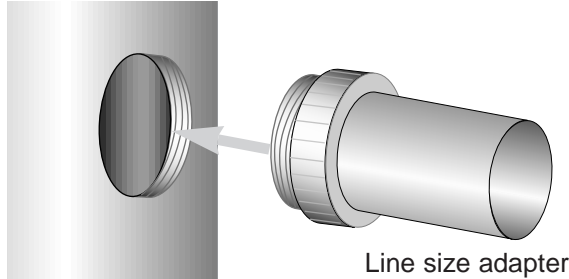


USERGUIDE
IMC002/0299

Installing Line Size Adapters

Conair's modular line size adapters are designed to adapt the inlets and outlets of Conair conveying equipment to your specific line size. These instructions explain how to install the adapter correctly on your equipment.



INSTALLING LINE SIZE ADAPTERS

TOOLS NEEDED:

- Thread sealant and primer
- Large adjustable pliers

The large thread on the end of the adapter simply screws into the threaded inlet or outlet on the equipment. The adapter does not require an O-ring, but the threads on both the adapter and the inlet or outlet must be treated with thread sealant to provide the best air-tight seal and longest operational life.

RECOMMENDED SEALANT	ACCEPTABLE SEALANTS
Loctite #577 with Loctite Primer, type N	Loctite #542, #545, #565 or #572 Vibraseal #503, #516 or #517
NOTE: If the above sealant products are not available, an adequate seal against leaks can be attained with standard thread tape or other liquid or paste thread sealants.	

Sealant application:

- 1** Clean the adapter threads and the mating thread on the equipment. Use solvent to remove all oil, grease and dirt. Allow the threads to dry.
- 2** Apply primer to both threads. Allow the primer to dry (about 30 seconds).
- 3** Apply a bead of thread sealant around the adapter threads.
- 4** Screw the adapter firmly into place on the equipment.
- 5** Tighten the adapter with large adjustable pliers. Use pliers *only* on the knurled outer perimeter of the adapter ring. Do *not* use pliers on the smooth adapter tube.
- 6** Allow the sealant to cure for about six hours.

These adapters can be removed for replacement or line size modifications by placing pliers on the knurled adapter ring and unscrewing the adapter.



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Conair has made the largest investment in customer support in the plastics industry. Our service experts are available to help with any problem you might have installing and operating your equipment. Your Conair sales representative also can help analyze the nature of your problem, assuring that it did not result from misapplication or improper use.

WE'RE HERE TO HELP

To contact Customer Service personnel, call:



HOW TO CONTACT CUSTOMER SERVICE

From outside the United States, call: 814-437-6861

You can commission Conair service personnel to provide on-site service by contacting the Customer Service Department. Standard rates include an on-site hourly rate, with a one-day minimum plus expenses.

If you do have a problem, please complete the following checklist before calling Conair:

- Make sure you have all model, serial and parts list numbers for your particular equipment. Service personnel will need this information to assist you.
- Make sure power is supplied to the equipment.
- Make sure that all connectors and wires within and between loading control and related components have been installed correctly.
- Check the troubleshooting guide of this manual for a solution.
- Thoroughly examine the instruction manual(s) for associated equipment, especially controls. Each manual may have its own troubleshooting guide to help you.
- Check that the equipment has been operated as described in this manual.
- Check accompanying schematic drawings for information on special considerations.

BEFORE YOU CALL ...

Additional manuals and prints for your Conair equipment may be ordered through the Customer Service or Parts Departments for a nominal fee.

EQUIPMENT GUARANTEE

Conair guarantees the machinery and equipment on this order, for a period as defined in the quotation from date of shipment, against defects in material and workmanship under the normal use and service for which it was recommended (except for parts that are typically replaced after normal usage, such as filters, liner plates, etc.). Conair's guarantee is limited to replacing, at our option, the part or parts determined by us to be defective after examination. The customer assumes the cost of transportation of the part or parts to and from the factory.

PERFORMANCE WARRANTY

Conair warrants that this equipment will perform at or above the ratings stated in specific quotations covering the equipment or as detailed in engineering specifications, provided the equipment is applied, installed, operated and maintained in the recommended manner as outlined in our quotation or specifications.

Should performance not meet warranted levels, Conair at its discretion will exercise one of the following options:

- Inspect the equipment and perform alterations or adjustments to satisfy performance claims. (Charges for such inspections and corrections will be waived unless failure to meet warranty is due to misapplication, improper installation, poor maintenance practices or improper operation.)
- Replace the original equipment with other Conair equipment that will meet original performance claims at no extra cost to the customer.
- Refund the invoiced cost to the customer. Credit is subject to prior notice by the customer at which time a Return Goods Authorization Number (RGA) will be issued by Conair's Service Department. Returned equipment must be well crated and in proper operating condition, including all parts. Returns must be prepaid.

Purchaser must notify Conair in writing of any claim and provide a customer receipt and other evidence that a claim is being made.

WARRANTY LIMITATIONS

Except for the Equipment Guarantee and Performance Warranty stated above, Conair disclaims all other warranties with respect to the equipment, express or implied, arising by operation of law, course of dealing, usage of trade or otherwise, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.