

# Upstream



Storage



Conveying



Drying



Blending/Feeding



Heat Transfer



Size Reduction



## Upstream



Downstream

### Extrusion Control

TrueWeigh™ Control TWC1-12.....	U-1
TrueWeigh™ TWH Models.....	U-3
TrueWeigh™ Line Manager .....	U-5

### Film Trim Reclaim Systems

TRI Series Trim Inducers .....	U-7
ScrapSaver™ SSM Models 2-5.....	U-9

### Related Equipment

Extrusion Control Blender TB EXT Models .....	B-43
TWB Continuous Blender Models.....	B-49

# Upstream Quick Reference

Models	Touch-Screen Size inches	Maximum Number Extruders	Recipe Book
Extrusion Control			
TWC Control	7	12	500 recipes and 250 resins
TrueWeigh™ Line Manager	15	12	1000 recipes and 250 resins

Models	Hopper Capacity ft³ {l}	Minimum Extruder Size inches {mm}	Maximum Extruder Size inches {mm}
Gravimetric Loss-In Weight Hoppers			
TWH-05 Hopper	0.5 {14}	2.5 {65}	4.5 {115}
TWH-27 Hopper	2.7 {76}	3 {75}	6 {150}
TWH-44 Hopper	4.4 {125}	3.5 {90}	8 {200}

## Options

- Extruder Drive Control
- Haul-off Control
- Bumpless Transfer
- Throat Adapters

Models	Minimum Inlet Diameter inches {mm}	Maximum Outlet Diameter inches {mm}	Motor Hp {kW}
Trim Inducers			
TRI-05	4 {102}	6.6 {168}	5 {3.7}
TRI-15	4 {102}	8 {203}	15 {11.2}

Models	Minimum Extruder Size inches {mm}	Maximum Volumetric Scrap Rate ft³/hr {l/hr}	Motor Hp {kW}
ScrapSavers			
SSM-2	2.0 {50.8}	10 {283}	1.5 {1.12}
SSM-3	3.0 {76.2}	30 {850}	1.5 {1.12}
SSM-4	4.0 {101.6}	75 {2124}	1.5 {1.12}
SSM-5	5.0 {127}	150 {4248}	1.5 {1.2}

## Options

- Cyclone CFM Ratings from 375 to 1600