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USERGUIDE
UGH008/1989

Thermolator

Water Temperature Controller
microTrac 3 Control

⚠ **WARNING - Reliance on this Manual Could Result in Severe Bodily Injury or Death!**

This manual is out-of-date and is provided only for its technical information, data and capacities. Portions of this manual detailing procedures or precautions in the operation, inspection, maintenance and repair of the product forming the subject matter of this manual may be inadequate, inaccurate, and/or incomplete and cannot be used, followed, or relied upon. Contact Conair at info@conairgroup.com or 1-800-654-6661 for more current information, warnings, and materials about more recent product manuals containing warnings, information, precautions, and procedures that may be more adequate than those contained in this out-of-date manual.

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INTRODUCTION

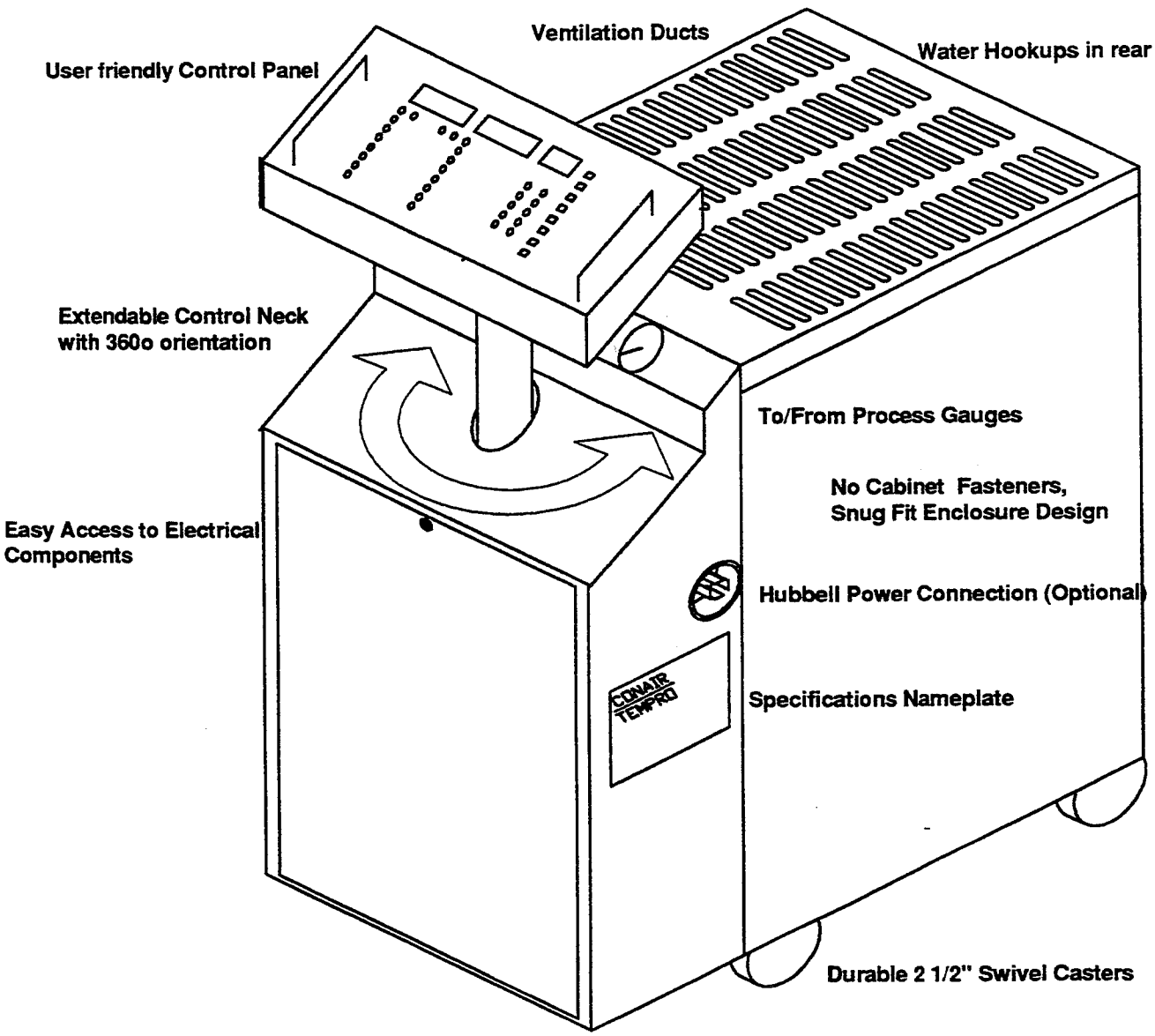
!! Congratulations !!

YOU NOW OWN THE FINEST IN WATER TEMPERATURE CONTROLLERS!

The team at Conair Tempro is dedicated to providing unparalleled products that meet your total auxiliary process control needs for today and tomorrow.

This manual is intended to provide an in-depth overview of the THERMOLATOR® Temperature Control Unit, and the MicroTrac 3 Controller. It is strongly recomended that it is read in its entirety to realize the full capabilities provided by this control system. However, the unit can be setup properly by reading Chapter 3, Step - By - Step Setup Procedure.

This is the THERMOLATOR®

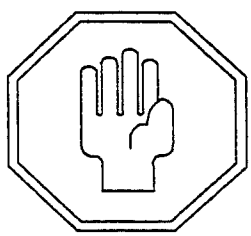


Conventions

The following conventions are used throughout this manual:

- **BOLD type is used to highlight important information in the text.**
- ***ITALIC type is used for titles that refer to other documentation.***
- Shading is used to set off all tasks and lessons.
- Control panel buttons, such as SELECT or RAISE are placed in all tasks and lessons. Everywhere else, the buttons are noted with uppercase letters, (SELECT,RAISE).

CAUTION!



Caution messages appear before procedures which, if not followed, could result in damage to the equipment.

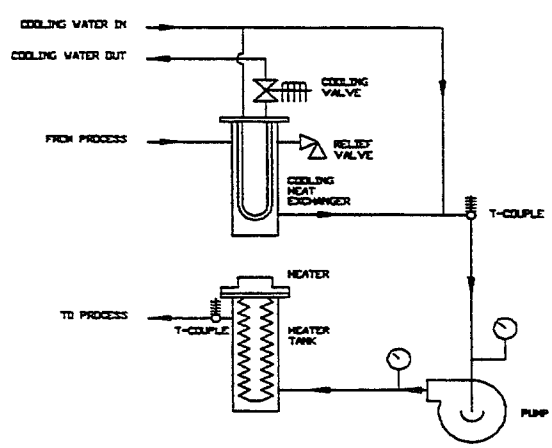
WARNING!

Warning messages indicate when a procedure, if not followed correctly, could result in personal injury.

Intended Use & Limitations

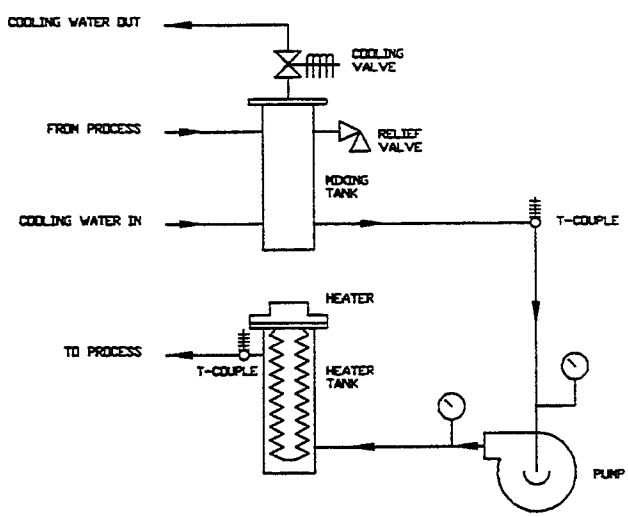
Certain materials and processes require water to be supplied for precise control of the process temperature. In these types of applications water temperature controllers are used to circulate water at temperatures higher than the available water supply, to add or remove heat as needed to maintain a uniform heat balance in the process.

Temperature controllers are self-contained units which have the capability to heat and cool the circulating water. The heaters are electric and cooling is normally supplied by a chiller or cooling tower system. Sensors in the circulating system control the heating and cooling of the water to maintain the process at the required temperature.



CLOSED CIRCUIT

Direct injection temperature controlers, (Series number TC-DI), circulate water at temperatures up to 250oF (120oC). The temperature of the water is maintained by discharging heated process water and adding cooling water to the circulation loop. This type of unit is recommended for use with chillers, where water quality is generally maintained in a closed loop system.



DIRECT INJECTION

Closed circuit temperature controllers, (Series number TC-CC), incorporate a heat exchanger in the process loop to maintain water temperature of these units range from 20oF (11oC) above the cooling water temperature, up to 250oF (120oC). Closed circuit units are recommended for use with cooling towers and wherever water fouling of process equipment is undesirable.

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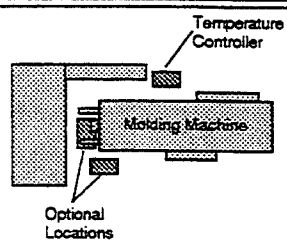
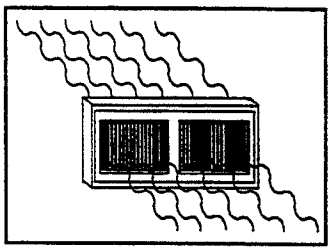
GETTING STARTED
Requirements for Installation

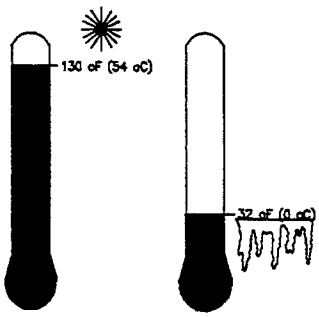
Environmental



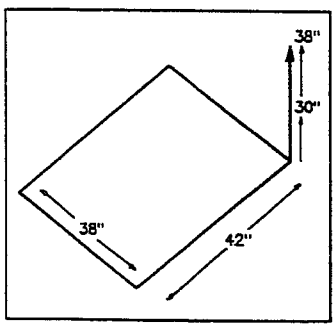
The Thermolator® is designed for machine side use and should be placed as close to the host machine as possible.



The unit will require an operating environment which is clean and well ventilated. **Nothing should be placed on top of the unit while operating, due to the location of the required ventilation ducts.**

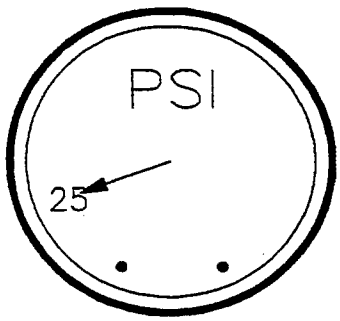


The ambient operating temperature of the Thermolator® must not exceed 130oF (54oC) with 95% relative humidity, noncondensing, or fall below 32oF (0oC). In storage or shipment the unit can withstand a minimum of -40of (-40oC) if the unit has been drained.

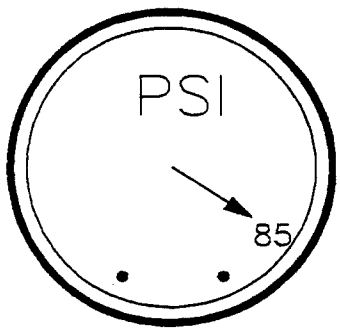


The Thermolator® will require an operating footprint, on level ground, of; 42" long, 38" wide, and a minimum of 28" and a maximum of 38" high for extension of the operator panel neck. Rear clearance is only required to make the necessary water hookups.

Water



Minimum



Maximum

The Thermolator® temperature control unit requires a minimum of 25 PSI on the cooling source feed and can accommodate up to a maximum of 85 PSI. The piping connection sizes for Direct Injection and Closed Circuit units are listed as follows:

DIRECT INJECTION
(TC-DI)

Process Supply.....1 1/4"NPT
Process Return.....1 1/4"NPT
Cooling Water In.....3/4"NPT
Cooling Water Out.....3/4"NPT

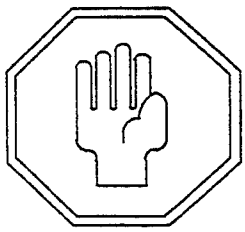
CLOSED CIRCUIT
(TC-CC)

Process Supply.....1 1/4"NPT
Process Return.....1 1/4"NPT
Cooling Water In.....3/4"NPT
Cooling Water Out.....3/4"NPT

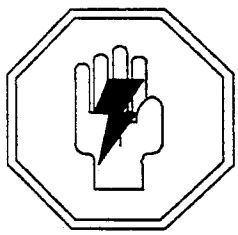
Larger size feeds are adequate as long as they are reduced at the connection, smaller size connections are not recommended.

Cooling water connections are in different locations on the Direct Injection and Closed Circuit Models. See page 19 & 20 for locations.

Electrical



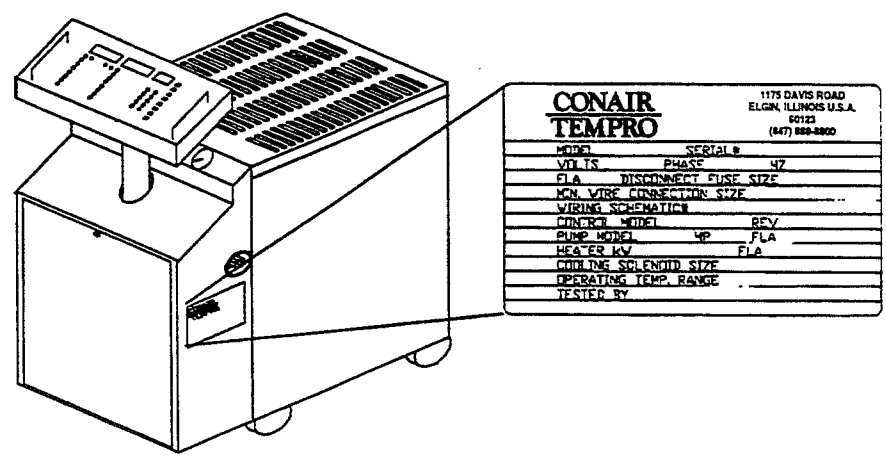
It is strongly recommended that when installing the electrical portion of the Thermolator®, all wiring ,disconnects, and fusing follow the National Electrical Code and any local electrical codes for your area.



ALWAYS maintain a safe GROUND and ALWAYS disconnect the incoming power BEFORE an attempt is made to open the unit or other nonstandard operating procedures, such as routine maintenance.

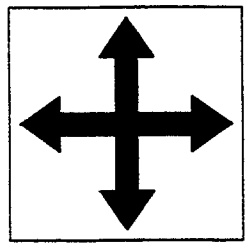
The electrical specifications are located on the nameplate mounted on the side of the unit, (see figure below). This will indicate the required voltage, number of phases, frequency, full load amps, disconnect fuse size, and minimum wire connection size for this unit. The electrical hookup should be identical, with a maximum of a +/- 10% variance in voltage.

The electrical hookup should also run through a fused disconnect, sized in accordance with the nameplate amperage and conforming to *Article 250 of the National Electrical Code.*



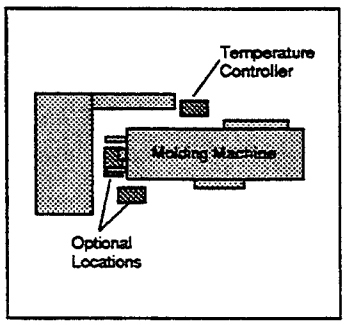
3

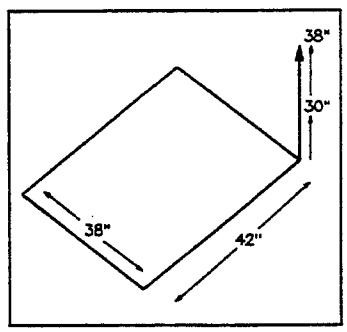
SET - BY - STEP
SET UP PROCEDURE



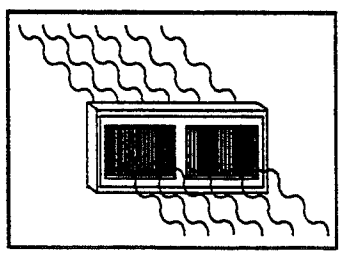
Location

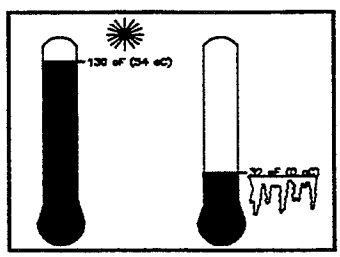
Locate the Thermolator® as close to the process machine as possible. The Thermolator® will require an operating footprint of 42" long, 38" wide, and a minimum of 33" and a maximum pf 38" high for extension of the operator panel neck. Rear clearance is only required to make the necessary water line hookups.

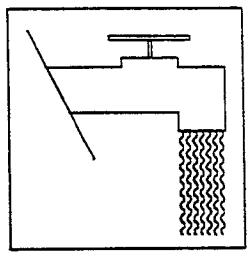




Make sure the unit is in a clean well ventilated environment with the maximum ambient temperature not to exceed 120oF (48oC) with 95% relative humidity, non-condensing, or fall below 32oF (0oC).





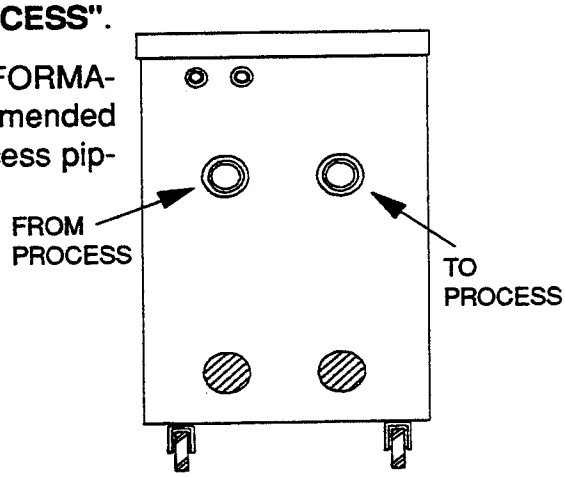


Water

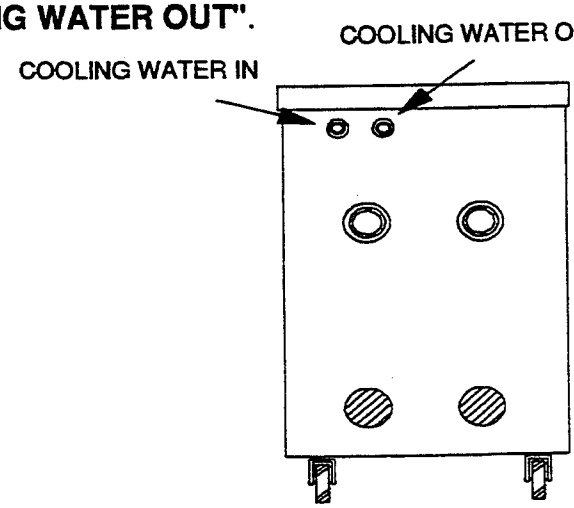
CLOSED CIRCUIT WATER HOOKUPS

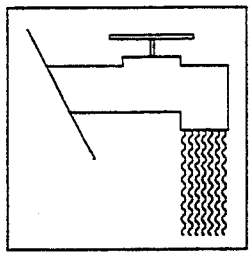
Connect the FROM PROCESS and TO PROCESS hookups to the rear of the Thermolator® using 1 1/4" NPT piping. Viewed from the rear, the FROM PROCESS hookup is the left most fitting of the two larger fittings and is clearly marked **"FROM PROCESS"**. The TO PROCESS hookup is the right most fitting of the two larger and is clearly marked **"TO PROCESS"**.

See the "TECHNICAL INFORMATION" chapter for recommended mold circulation and process piping.



Connect the COOLING WATER IN and COOLING WATER OUT hookups to the rear of the Thermolator® using 3/4" NPT piping. Viewed from the rear, the COOLING WATER IN fitting is the upper most left, and clearly marked **"COOLING WATER IN"**. The COOLING WATER OUT is the upper most right fitting and is marked **"COOLING WATER OUT"**.

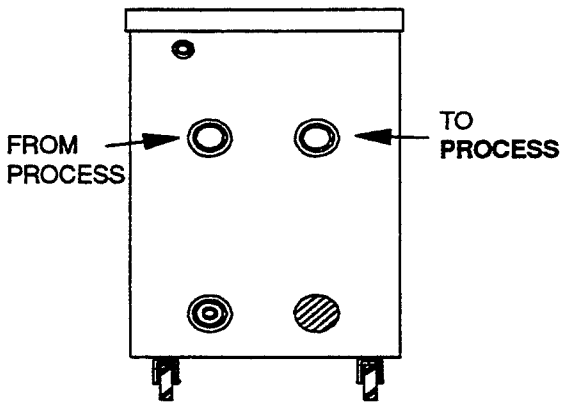




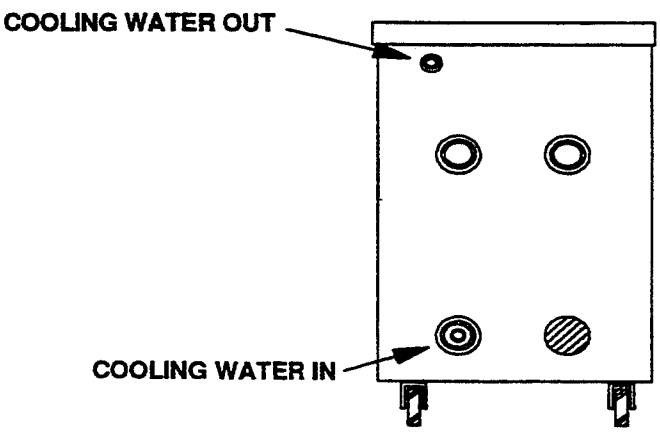
Water

DIRECT INJECTION WATER HOOKUP

Connect the FROM PROCESS and TO PROCESS hookups to the back of the Thermolator using 1 1/4" NPT piping. Viewed from the rear, the FROM PROCESS hookup is the larger fitting to the left, and is clearly marked **"FROM PROCESS"**. The TO PROCESS hookup is the larger fitting to the right, and is clearly marked **"TO PROCESS"**.



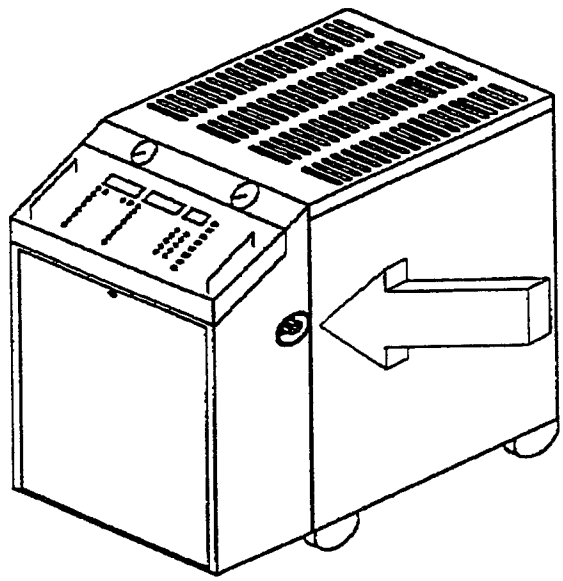
Connect the COOLING WATER IN and COOLING WATER OUT hookups to the rear of the Thermolator® using 3/4" NPT piping. Viewed from the rear, the COOLING WATER IN hookup is the smaller fitting in the lower left corner and is clearly marked **"COOLING WATER IN"**. The COOLING WATER OUT hookup is the smaller fitting in the upper right corner and is clearly marked **"COOLING WATER OUT"**.



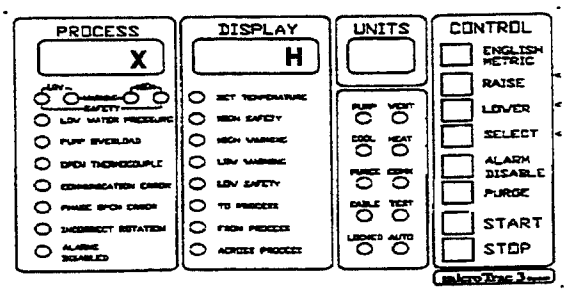
Electrical

Before power is initiated to the unit, make sure the proper voltage, phase, frequency, full load amps, disconnect fuse size, and minimum wire size meet the specifications stated on the nameplate mounted on the outside of the unit. Improper power supply could result in damage to the unit as well as serious injury to the operator.

Connect the power feed to the right side of the unit.

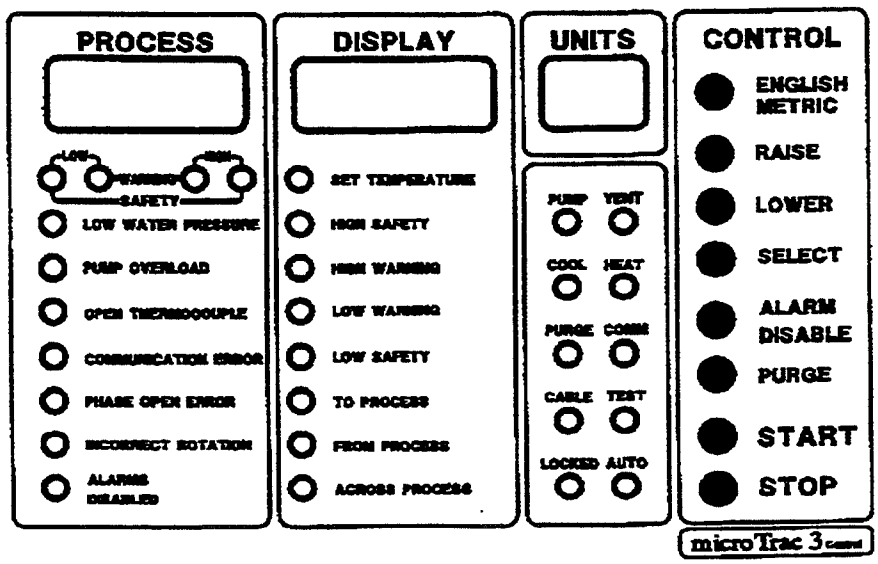


Upon power hookup, the control display will indicate the hours the unit has been in operation by displaying "X" in the Process Screen, "X" being the number of hours, and "H" in the display screen indicating hours. All L.E.D.s except "CABLE" will be lit for 5 seconds.



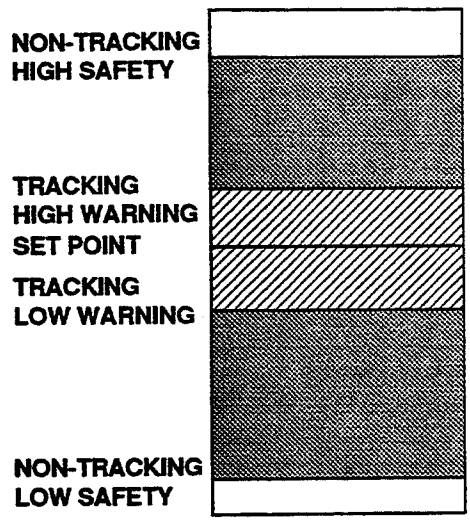
Electrical

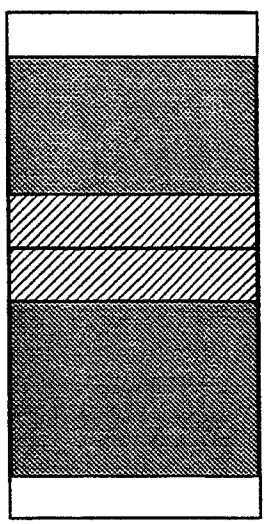
The Thermolator® will next show the To Process Temperature in the PROCESS Screen. If the unit is empty of water this will be the ambient temperature of the unit itself. The DISPLAY Screen will show the Temperature Set Point which will either be the factory default of 100oF or the most recent set point remaining in the control memory.



Settable Parameters

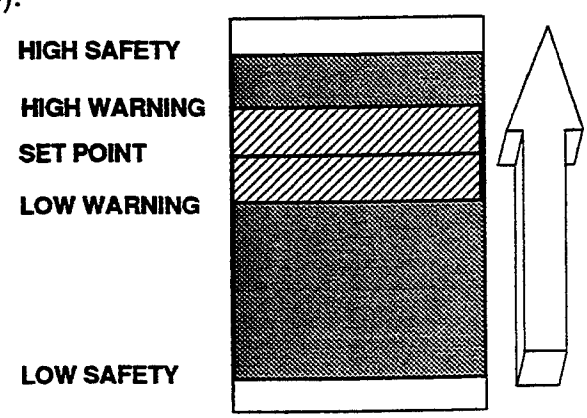
The Set Point, Warnings and Safeties are all relative to one another, meaning, one point cannot exceed another in either direction. In the figure to the right, the Set Point is in the middle of the operational range with the Warning parameters closest to the Set Point, and the Safeties positioned farthest from the Set Point. The slanted shading ▨ indicated the normal operating temperature zone of the process. The unit will function normally while the process temperature remains within this zone. If the process temperature enters a zone shown with gray shading, ▩ the high or low warning light will illuminate, indicating that the process temperature has exceeded allowable limits.



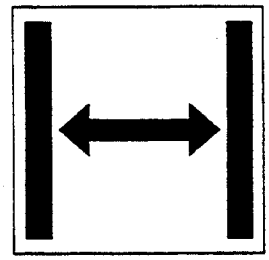


In setting these parameters the warnings can be within 1o of the respective safety and 1o within the set point. Consequently the safeties can be a minimum of 2o from the set point and the maximum only limited by the specific model. For example; If the set point is 100o the high warning can be set to a minimum of 101o and a maximum not to exceed the high safety, while the low warning can be set to a minimum of 99o and a maximum not to exceed the low safety. The high safety could be set to a minimum of 103o, while the low safety could be set to a minimum of 97o. The mircoTrac 3 controller has an operational range of 32oF (0oC) to 250oF (121oC), therefore the maximum low safety is 20oF (-6oC) and the maximum high safety is 260oF (126oC).

When the set point is moved the warnings will track thier relative distance from the set point and move along with the set point. If the set point is being moved and a warning encounters, (comes within 1o of), a safety, the set point will not move anymore in the desired direction. This will appear that the set point can not be moved to its maximum operating setting. While in fact the relative safety needs to be reestablished to allow for more movement.



Settable Parameters



Keeping the previously mentioned rules on settable parameters in mind, use the SELECT button (Gray) to toggle the indicator light on the Display area to the SET TEMPERATURE selection. When the SET TEMPERATURE selection has been selected the red L.E.D., (Light Emiting Diode), will be lit and the Display screen will show the current set point temperature. The factory default is 100oF. Use the RAISE (Orange) and LOWER (Blue) button the enter the desired operating temperature of the process water. This, as in all of the settings, will be stored in the non-volatile memory and will remain, even through a power down.

(Optional:)

Next, set the HIGH SAFETY. Use the SELECT button (Gray) to toggle the indicator L.E.D. on the Display area to the HIGH SAFETY selection, one selection down. The factory default setting of 260oF or the most current HIGH Safety setting will be displayed. Set the HIGH SAFETY to the desired setting by using the RAISE (Orange) and LOWER (Blue) button. The HIGH SAFETY must be at least 2o above the TEMPERATURE SET POINT.

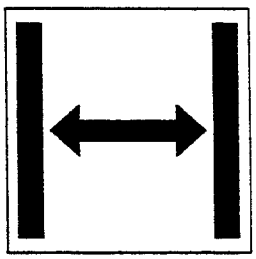
(Optional:)

Next, set the HIGH WARNING. The High Warning is factory set to 105oF or +5o from the set point. Therefore, it is not normally required to change this parameter, due to the fact that this parameter will track with the set point. The HIGH WARINING will only have to be set if your application requires a more narrow or larger operating window. The HIGH WARNING is set by toggling the red L.E.D. to the HIGH WARNING selection in the Display area throught the use of the SELECT (Gray) button, one down from the HIGH SAFETY. Use the RAISE (Orange) and LOWER (Blue) button to set the desired HIGH WARNING.

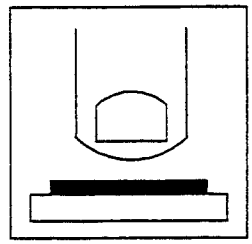
(Optional:)

Select the LOW SAFETY selection by using the SELECT (Gray) button, two down from HIGH WARNING. The factory default setting of 25oF or the most current LOW SAFETY setting will be displayed. Set the LOW SAFETY through the use of the RAISE (Orange) and LOWER (Blue) buttons to the desired setting. The LOW SAFETY must be at least 2o less than the TEMPERATURE SET POINT.

Settable Parameters

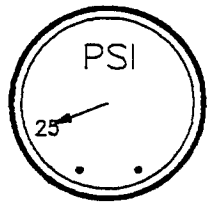


Select the LOW WARNING selection by pressing the SELECT (Gray) button until the low warning L.E.D. is illuminated. The LOW WARNING is factory set to 95oF or -5o from the set point. Therefore it is not normally required to change this parameter, due to the fact that this parameter will also track with the set point. The LOW WARNING will only have to be set if your application requires a more narrow or larger operating window. The LOW WARNING is set by toggling the red L.E.D. to the LOW WARNING selection in the Display area throught the use of the SELECT (Gray) button. Use the RAISE (Orange) and LOWER (Blue) button to set the desired LOW WARNING.



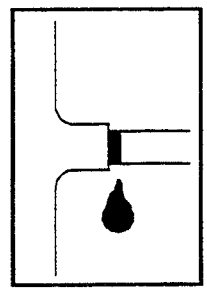
Start up

Initiate the cooling water supply. The cooling water must be at least 25 P.S.I. or the unit will not function and the LOW WATER PRESSURE L.E.D. indicator will light.



MINIMUM

Check for leaks in your cooling water connections.

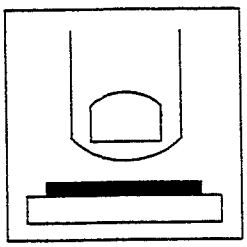


Press the START (Green) button to start the unit. The unit will go into the auto vent sequence to replace the confined air with cooling water. This may cause the process temperature to drop, but the unit will regain the temperature when the vent sequence is completed.

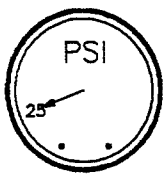
The venting sequence is 1 minute long and is divided into two phases, each of 30 seconds in length. The first phase consists of the cooling and vent soleniods opening. This is indicated by the COOL and VENT L.E.D.s activating. The second phase consists of the cooling, and vent selenoids opening and the pump will start. This will be indicated by the COOL, VENT, and PUMP indicator L.E.D.s activating.

To bypass the venting sequence press the START (Green) button a second time and the unit will go into standard operation.

This is not recommended on initial start-up unless you are certain that there is not any air in the system.



Start up



MINIMUM

If inadequate cooling water pressure exists, below 25 P.S.I. as indicated on the right analog gauge, the machine will not start and the LOW WATER PRESSURE indicator will light along with the audible alarm. Once adequate water pressure exists the light will extinguish along with the audible alarm and the unit will start itself, as long as the STOP (Red) button has not been pressed.

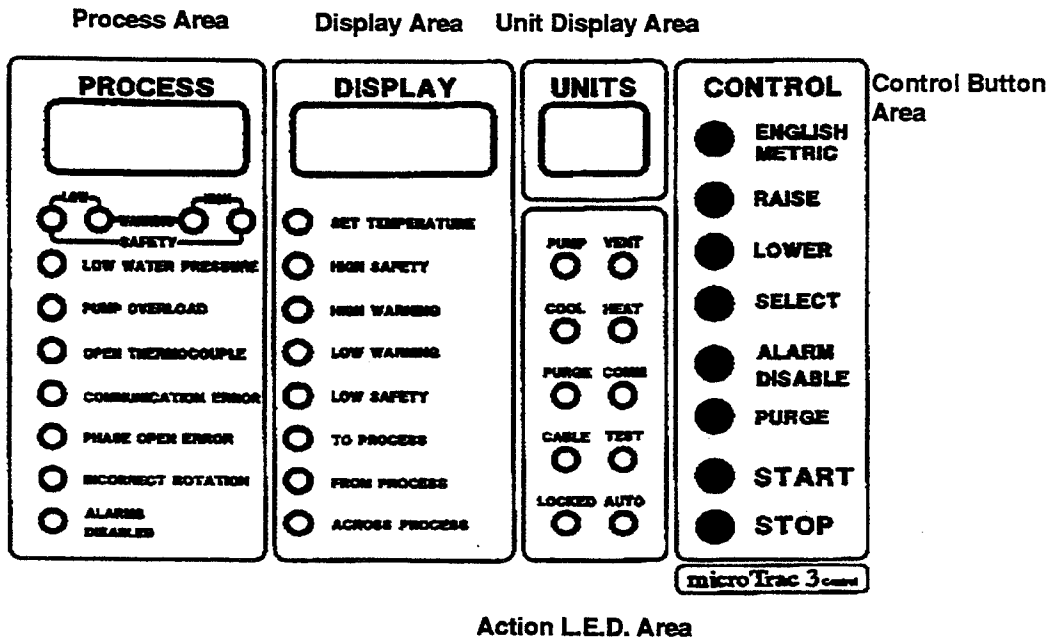
The Thermolator® will now operate within the operator's parameters.

4

LAYOUT & FUNCTIONS of the CONTROL PANEL

Control Panel

The Control Panel consists of 5 areas that provide process information and control. These 5 area are:



Process Area

This area consists of a display screen and 11 L.E.D., (Light Emitting Diode), indicators. The Process area will constantly monitor the operations of the Thermolator® and display the current TO PROCESS temperature in the screen. The L.E.D. indicators in this area are used to indicate any alarm condition that may occur. More on these indicators is covered in the Trouble shooting chapter, Chapter 7, of this manual.

Display Area

The Display Area consists of a display screen and 8 L.E.D. indicators. The display screen shows the value of the item indicated by the selected L.E.D. indicator, ex., If the Set Temperature indicator is on, the display screen will show the temperature set point. This area is used in conjunction with the SELECT (Gray), RAISE (Orange), and LOWER (Blue) buttons.

Control Panel

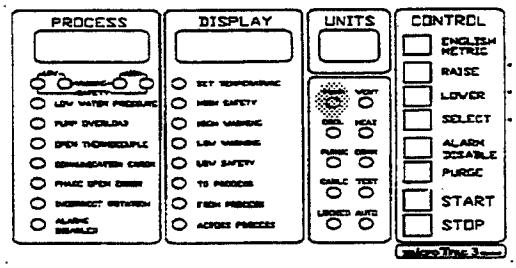
Unit Display

This area consists only of the smaller display screen. This will differentiate between degrees Fahrenheit and degrees Celsius by displaying either "oF" or "oC". This area is used in conjunction with the English/Metric button to toggle between the two units of measurement.

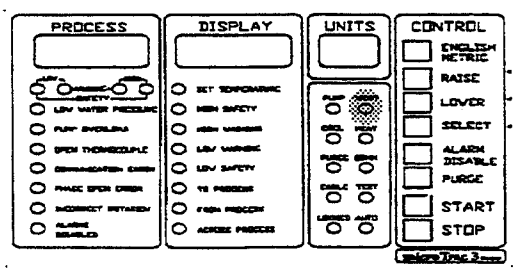
Action L.E.D. Area

This area consists of 10 L.E.D. indicators that will indicate what action the unit is taking at the present time.

PUMP
The PUMP LED indicator will light when the pump is turned on by the controller.

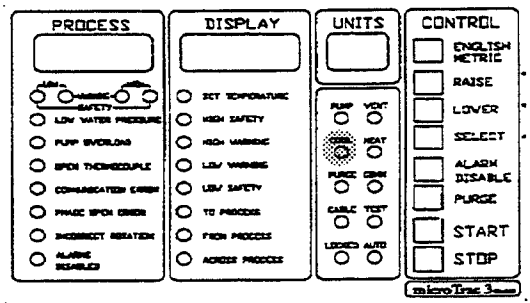


VENT
The VENT L.E.D. will light indicating the unit has gone into the vent mode. This mode is enabled upon start-up. The vent sequence is 1 minute in length and is divided into two phases, each of 30 seconds in length. The first phase consists of the cooling and vent solenoide opening. Consequently the COOL and VENT indicators will light. In the second phase the pump is turned on therefore the COOL, VENT, and PUMP indicators will be lit. A separate vent solenoids exsists in closed circuit models only.

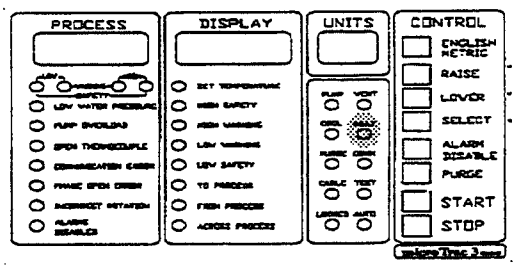


Control Panel

COOL
The COOL L.E.D. will light indicating the cooling solenoid has been opened by the controller.

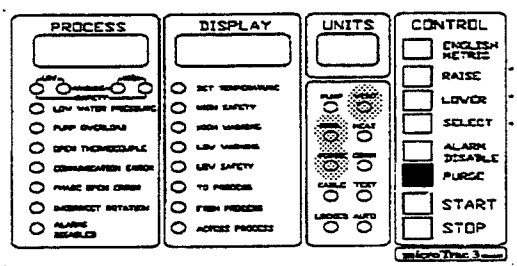


HEAT
The HEAT L.E.D. will light indicating the heater has been turned on by the controller.



PURGE (Optional)
The PURGE L.E.D. will light when the purge mode has been initiated. This mode is to evacuate all water from the Thermolator® and from the mold process. It is recommended that air pressure of 80 to 100 p.s.i. be hooked up to the Thermolator®. The purge mode is activated **when the unit is shut off** and the PURGE (White) button is pressed. The purge mode will last as long as the PURGE (White) button is held down, plus two seconds.

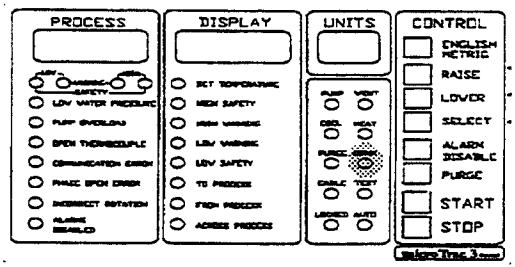
When initiating the purge, the cooling water in line must be closed, or air may enter your cooling water source or water may enter your air line.



Control Panel

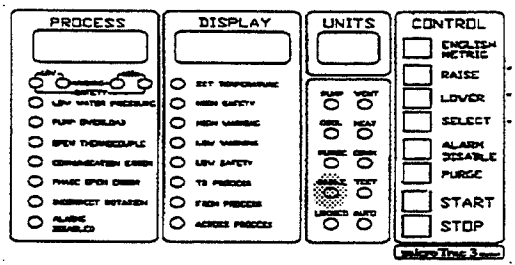
COMM

The COMM L.E.D. will flash on indicating that communication with a host machine has been enabled. When the host machine makes a change to the microTrac 3 control parameters the COMM L.E.D. will flash off. The display L.E.D. for any parameter that has been changed through communication will also flash when selected.



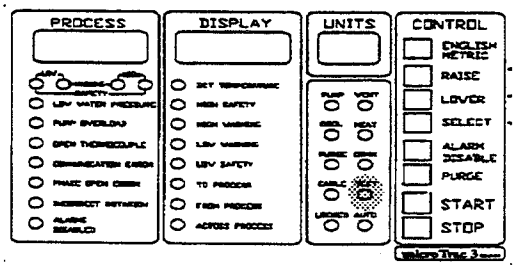
CABLE

The CABLE L.E.D. will light indicating the control panel cable that links the control panel to the mother board is improperly connected, or is not a proper cable type.



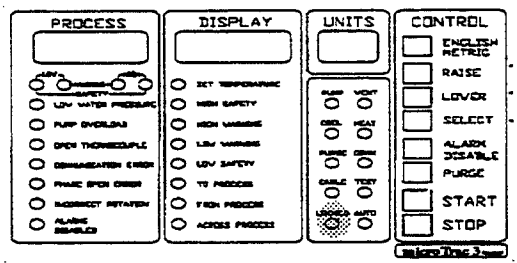
TEST

The TEST L.E.D. will light indicating the unit is in the diagnostic test mode. The process display screen will also show "SEL" and display screen will indicate the number of the specific test about to be preformed. For more on diagnostic testing, see Chapter 8, System Tests. **The test L.E.D. must be off for proper operation to occur.**

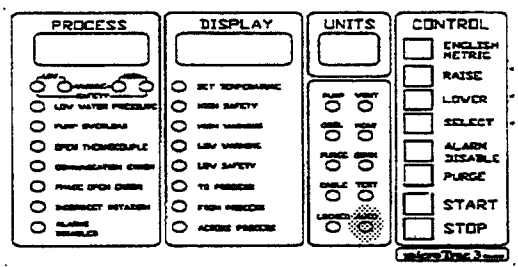


Control Panel

LOCKED
The LOCKED L.E.D. will light when the locking key has been enabled. The Control Panel Locking Key is a user option as well as a factory installed option. For more on the locking key option, see Chapter 5, Basic Operations & Extra Features.



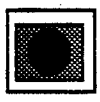
AUTO
The AUTO L.E.D. will flash when the auto start capability is enabled. The L.E.D. will remain flashing when the unit is started or stopped by the autostart option. For more on the autostart option, see Chapter 5, Basic Operations & Extra Features.



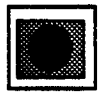
Control Panel

Control Buttons

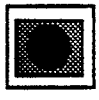
The Control Button Area contains 8 different control buttons. When a button is depressed you will feel a click as well as hear a high pitch beep to confirm your action. When a button is held down the button will repeat its function until the button is released. This will be accompained by consecutive audible beeps. No two buttons should be pressed at the same time.



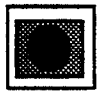
English/Metric (Brown)
The English/Metric button will toggle the process and display screens to degrees Celsius and degrees Fahrenheit. The unit display screen will change to "oC" or "oF" respectively.



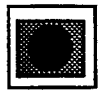
Raise (Orange)
The Raise button is used to raise the settable parameters. The selected parameter will be raised 1 degree each time the button is depressed.



Lower (Blue)
The Lower button is used to lower the settable parameters. The selected parameter will be lowered 1 degree each time this button is depressed.



Select (Gray)
The Select button will toggle through the settable parameters in the Display Area, in a top to bottom sequence. The indicator L.E.D.s will indicate which parameter has been selected while the display screen will show the value of that particular parameter.



Alarm Disable/Enable (Yellow)
The Alarm button will toggle the audible alarm and external alarms, (optional), on and off durring an alarm condition. However, when the alarm is sounded and the Alarm button is depressed the Alarms Disabled L.E.D., in theProcess Area, will light indicating that an alarm condition has occured and that the audible alarm(s) have been disabled. Once the condition has been corrected, press the Alarm button again to enable the audible alarms. If the Alarms Disable/Enable L.E.D. is illuminated, alarms will be indicated on the L.E.D. panel, but will not activate audible or external alarms.

Control Panel

Purge (White) (Optional)
When the Purge button is depressed the water in the Thermolator® and the tooling will be forced into the cooling water return. To initiate this procedure the Thermolator® must first be turned off, by pressing the Stop button (Red), and the cooling water in feed must be closed. Then press and hold the Purge button for as long as the operator believes nessesary. The time required to clear the Thermolator® and the tooling will vary, based upon the size of the tooling and length of the process piping to and from the tooling, as well as from the cooling water source. If the optional mold purge is not installed the purge will only evacuate the water from the Thermolator®.

Be sure that the cooling water source feed is closed when the Purge button is depressed. If the cooling water source feed is open and the air line has a higher pressure than the cooling water, air may be injected into the cooling water system. If the cooling water pressure is higher than the air line, cooling water may be injected into the air line.

Start (Green)
The Start button is used to activate the Thermolator® into normal operating conditions as specified by the settable parameters. Pressing the Start button once will cause the Thermolator® to enter its venting sequence. Pressing the Start button again will bypass the venting sequence and the Thermolator® will go into normal operation as specified by the settable parameters.

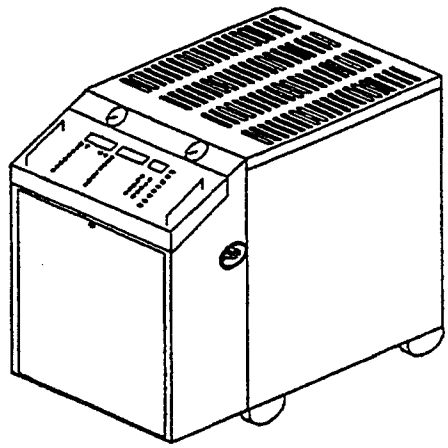
Bypassing the venting sequence is not recommended unless you are certain that here is not any air in the system.

Stop Button (Red)
The Stop button is used to stop the operation of the Thermolator®; however the Process, Display, and Units screens will still show their respective values.

Control Panel

Control Panel Orientation

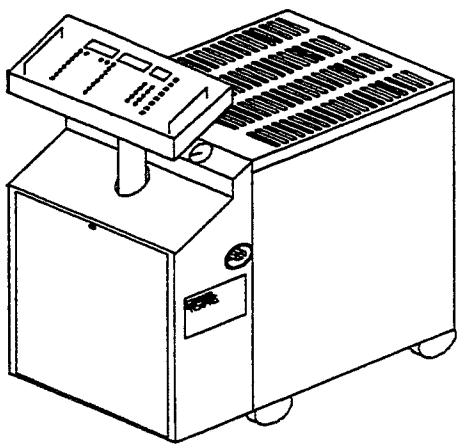
The control panel has three different ways that it can be used. The first is the standard orientation where the control panel is resting flush with the unit on its pedestal.



The second orientation is with the control panel extended. This will allow the panel to turn 360o. To extend the control panel, grasp the black handles, and lift up. The panel will stop when it has reached full height.

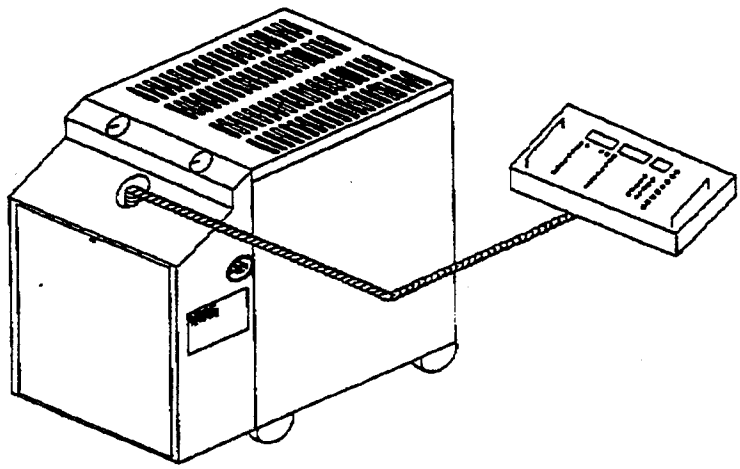
Do not continuously turn the control panel around in a 360o fashion. This will cause the cable connection from the control panel to the mother board to twist-up and possibly break.

Do not use the black control handles to move the Thermolator®. They are designed only for the orientation of the control panel.



Control Panel

The control panel's third orientation is remote control. The control panel is mounted to the Thermolator® by two magnets located on the back of the panel. These magnets can be used to mount the control panel to any ferous metal. The control panel is removed by grasping the black handles and prying the panel from the pedestal. The control panel can be located as far away as 50 feet with the use of the optional 50 foot coil cord. The Thermolator® comes with a standard 9 foot coil cord.



5

BASIC OPERATIONS & EXTRA FEATURES

Shut Down Procedures

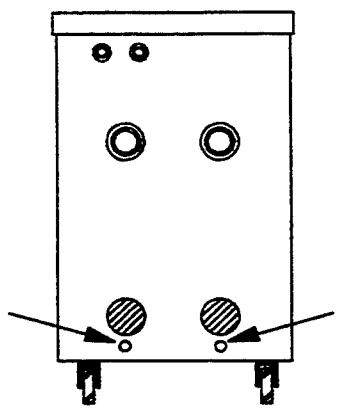
Shut Down of the Thermolator®

There are seven reasons to shut down the Thermolator® Temperature Control Unit: to change the hookups, when the process machine is shut down, to purge the system of water, to run diagnostic tests on the unit, to relocate or ship the unit, to perform routine or preventative maintenance, and if a trouble condition occurs.

When attempting maintenance of any kind on the Thermolator®, press the Stop (Red) button and then disconnect the power supply and let the unit cool to less than 125oF before any other action is taken.

Shut Down for Hookup Change

To shut down the Thermolator® to change the water hookups, press the Stop (Red) button, to cease operation of the unit. The unit should also be drained of all water. This can be accomplished through use of the two drain plugs, located on the back of the unit, or through the optional mold purge. The mold purge option will be discussed later in this chapter. Once the unit is cool and drained the water hookups can be removed.



Shut Down for Purge (Optional)

To prepare for a purge, all that is required is that the Stop (Red) button be pressed, to cease operation of the unit, and the cooling water feed is closed.

Shut Down for Diagnostic Testing

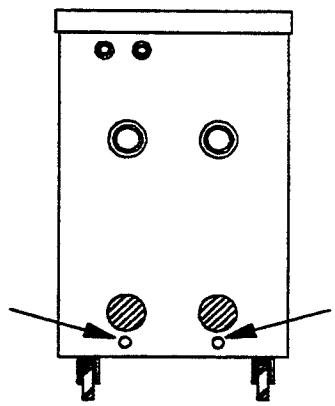
Press the Stop (Red) button and disconnect the power supply. All diagnostic testing can be run with all water hookups open. Directions on diagnostic testng is in Chapter 8, System Tests.

Shut Down for Relocation or Shipment

When relocation the Thermolator® within the same general area, press the Stop (Red) button, to cease operation of the unit. The water feeds may or may not need to be disconnected, depending on the relocation.

Shut Down Procedures

If the Thermolator® is to be shipped or stored, the unit must be disconnected from the power supply and all water feeds. The unit must also be drained of all water through the use of the two drain plugs, located on the back of the unit. The control panel should be resting flush with the unit. In shipment or storage the Thermolator® can withstand an environment between -40oF (-40oC) and 150oF (65oC) with 95% relative humidity non-condensing.



Shut Down for Routine / Preventative Maintenance

When attempting maintenance of any kind on the Thermolator®, press the Stop (Red) button and then disconnect the power supply and let the unit cool to less than 125oF before any other action is taken.

The water feed may or may not need to be disconnected, depending on the type of maintenance performed. Chapter 6 of this manual gives step by step instructions on routine and preventative maintenance procedures.

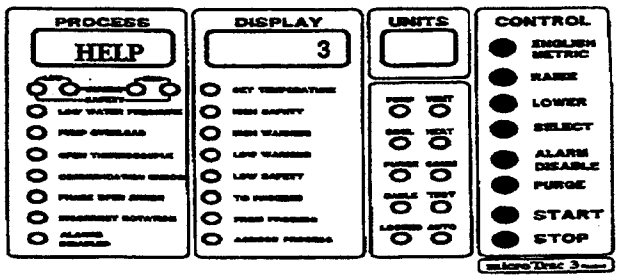
Shut Down for Trouble Shooting

When shutting down the Thermolator® due to a trouble condition, the very first step is to press the stop (Red) button and disconnect the power supply. Make a note of the units action prior to the trouble and any error message. Chapter 7, Trouble Shooting, details trouble conditions and suggested courses of action.

Alarm Conditions

When an alarm condition occurs, the first step is to press the Alarm Disable (Yellow) button. This will disable the audible alarm along with the optional external alarm(s), however the Alarm Disable L.E.D. will illuminate indicating an alarm has gone off. The trouble condition will be indicated by the lit L.E.D. in the Process area of the control panel. Use Chapter 7, Trouble Shooting, of this manual to determine the problem and find the suggested course of action.

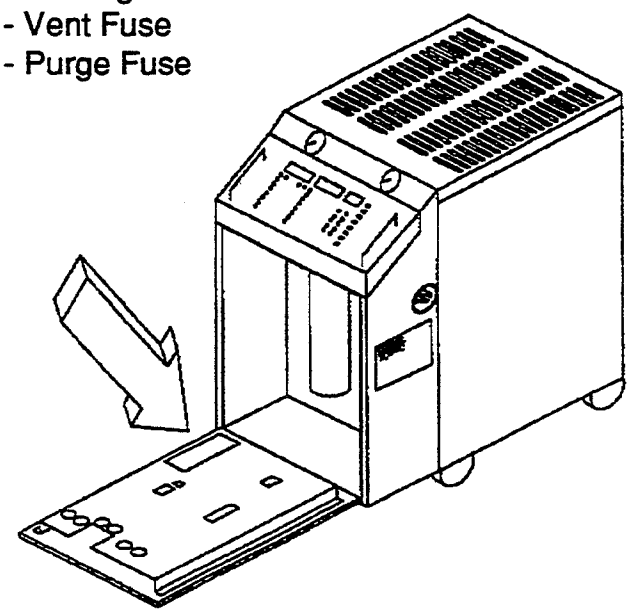
There are also 17 alarm conditions that are not represented by a L.E.D. These alarm conditions will activate the audible alarm and optional external alarm(s), shut off the unit, and display "HELP" in the Process screen and a number corresponding to the alarm condition in the Display screen.



Four of the seventeen alarm conditions pertain to blown fuses. The four codes are as follows;

HELP 3 - Heater Fuse
HELP 4 - Cooling Fuse
HELP 5 - Vent Fuse
HELP 6 - Purge Fuse

The fuses are located on the mother board in the rear corner of the board. Replace the blown fuse with a 1 amp 5X20 mm. replacement fuse.



When attempting any maintenance of any kind, disconnect the power supply first!

Alarm Conditions

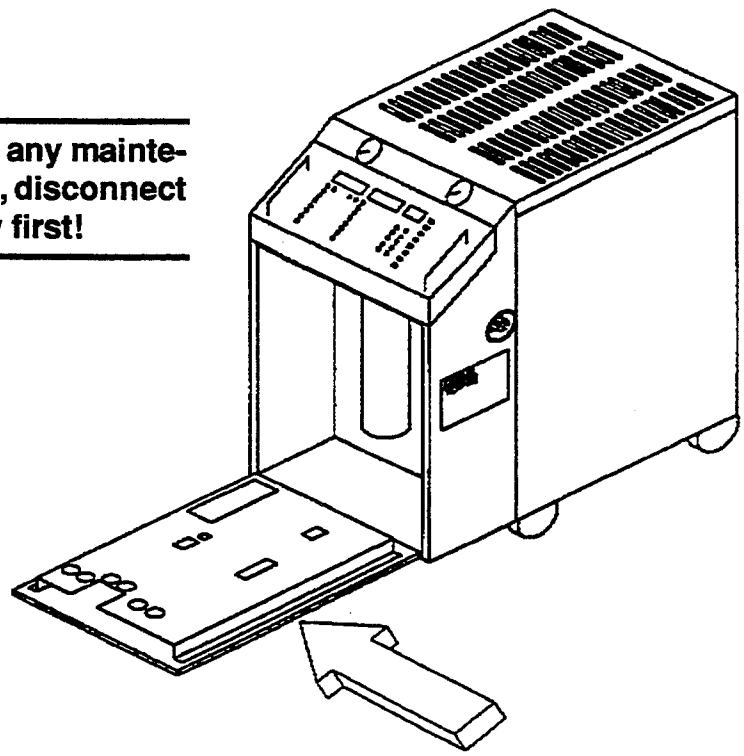
The thirteen other alarm conditions will display "HELP 100" through "HELP 112". If any of these alarms occur, the controller has found an error with itself. Make a note of the message and call the CONAIR TEMPRO Customer Service Number.

Connecting a Printer

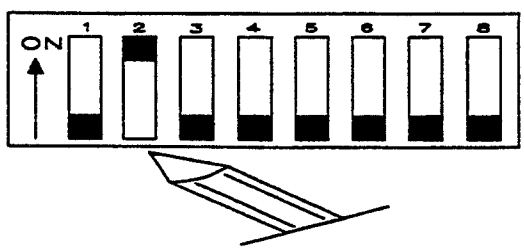
Printing is only possible when the optional printer cable has been installed at the factory.

If the printer cable has been installed, **disconnect the power supply** and open the electrical box access panel by turning the locking screw counter clock wise. The door will fold down exposing the electrical components and mother board.

When attempting any maintenance of any kind, disconnect the power supply first!



Locate the switches on the mother board, just to the right of the Master Reset. Switch number 2 enables the printer port. Use a ball point pen to change switch 2, labeled "Printer On", to the "On" position. "On" will be indicated on the switch block by an arrow.

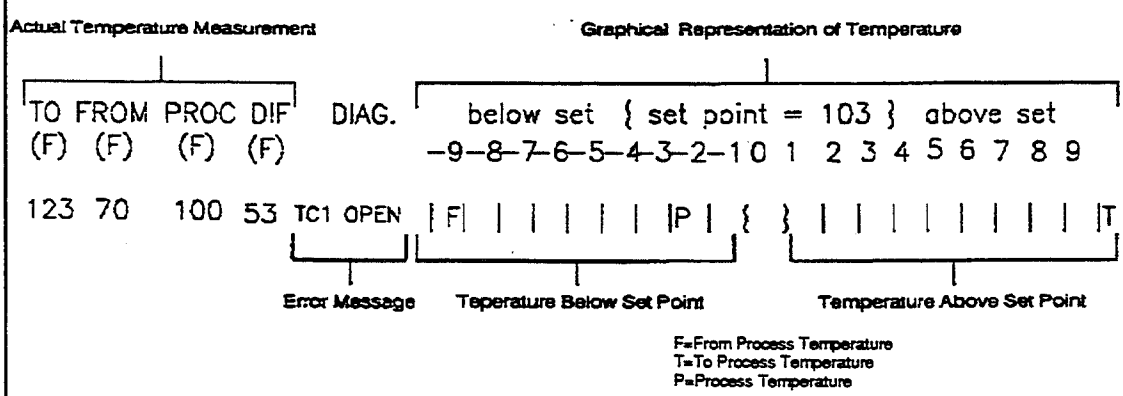


Connecting a Printer

Close the electrical box and secure it by turning the locking device clockwise.

Connect a standard DB25 male parallel printer cable to the printer port mounted on the electrical box access panel. Connect the other end to the parrallel port on your Epson compatable printer. Make sure the printer is "ON-LINE", the on-line light will be lit, on the printer, indicating this condition. If the on-line light is out, press the on-line button, on the printer, and check the cable connections.

Reconnect the power supply. Once the Thermolator® has concluded its venting sequence and is in standard operation, the printer will start to print out a line by line representation of the process. A new line will print every five seconds.



Adding a Key Lock

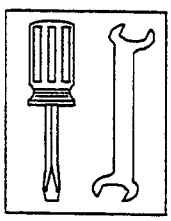
The Key Lock option will effectively lock the control panel and prevent changes to the Thermolator's settings. With the unit locked the control buttons status are as follows:

Unit Locked with Configuration Switch 3 ON

Unlocked Buttons	Locked Buttons
English / Metric	Raise
Purge	Lower
Select	Alarm Disable
Start	(will function as alarm silence)
Stop	

Turning configuration switch 3 to the OFF position, will unlock the RAISE and LOWER buttons. However, only the set point can be raised or lowered, not the safeties or warnings.

The Key Lock can be installed as either a factory installed option or by the customer. The Key Lock Kit can be ordered from CONAIR TEMPRO, part number: 05000129.



The tools that are required to install the Key Lock are; a medium blade type screw driver, and a 7/8" open end wrench.

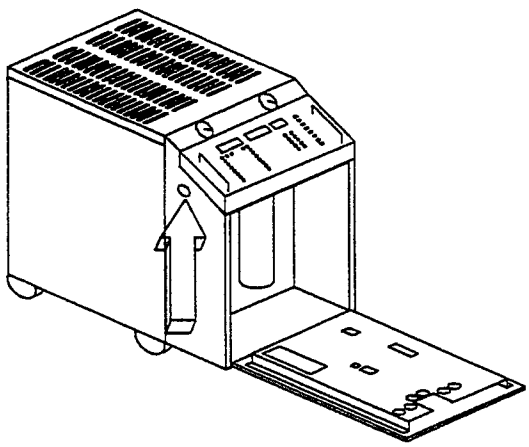
Make sure the Thermolator® has stopped operation and the power supply has been disconnected.

Using the screw driver, open the electrical box access panel by turning the locking screw counter clockwise. The door will fold down exposing the electrical components.

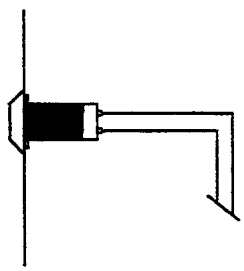
Adding a Key Lock

- Switch configuration switch 3 to either ON or OFF, depending on your application.

- Remove the key lock hole cap.



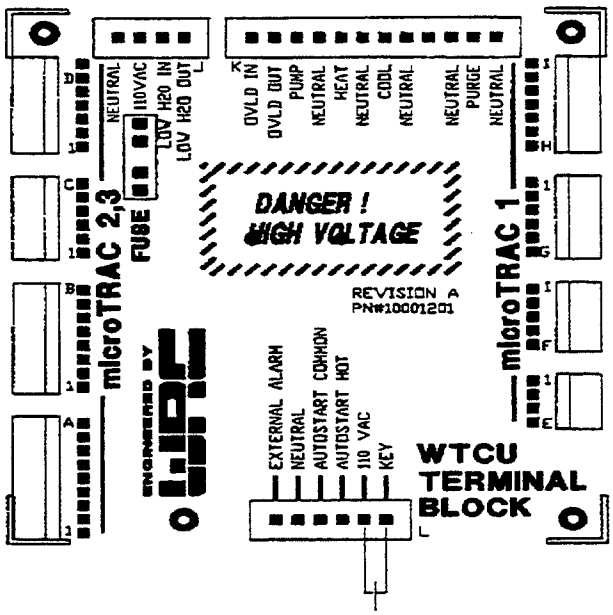
- Feed the wires from the locking key device through the locking key hole, and pull the locking key device through so that it is mounted flush with the side panel.



- Feed the two wires through the locking bolt and bolt the locking device to the side panel.

- Run wires down the inside of the electrical box to the WTCU TERMINAL BLOCK, located on the lower left side of the electrical box. Make sure the wire insulation has been pulled back at least 1/8". Insert one wire into the 110VAC port and screw down tight. Insert the other wire into the KEY port and screw down tight.

Adding a Key Lock



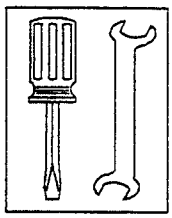
Check your connections, and close the electrical box access panel.

Reconnect the power supply. The key lock will now function as previously stated.

Auto Start

The auto start mode enables the Thermolator® Temperature Controller to start automatically with either a timing device or when the process molding machine starts.

There are two configurations for the auto start operation, Contact Closure and Voltage Source.



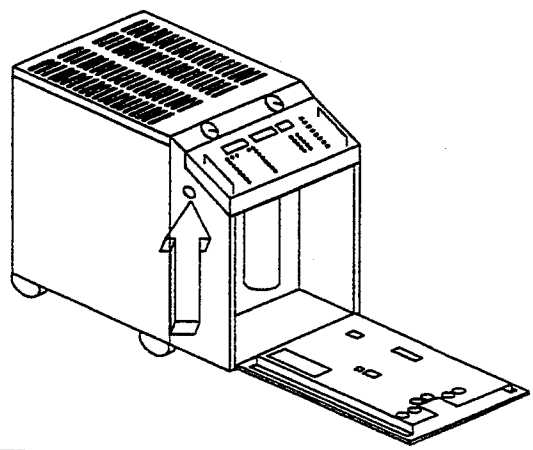
The tools that are required for this operation are: a hole punch,medium blade type screw driver.

Make sure the Thermolator® has stopped operation and the power supply has been disconnected.

Contact Closure Auto Start

Open the electrical box access panel by turning the locking screw counter clockwise. The door will fold down exposing the electrical components and mother board.

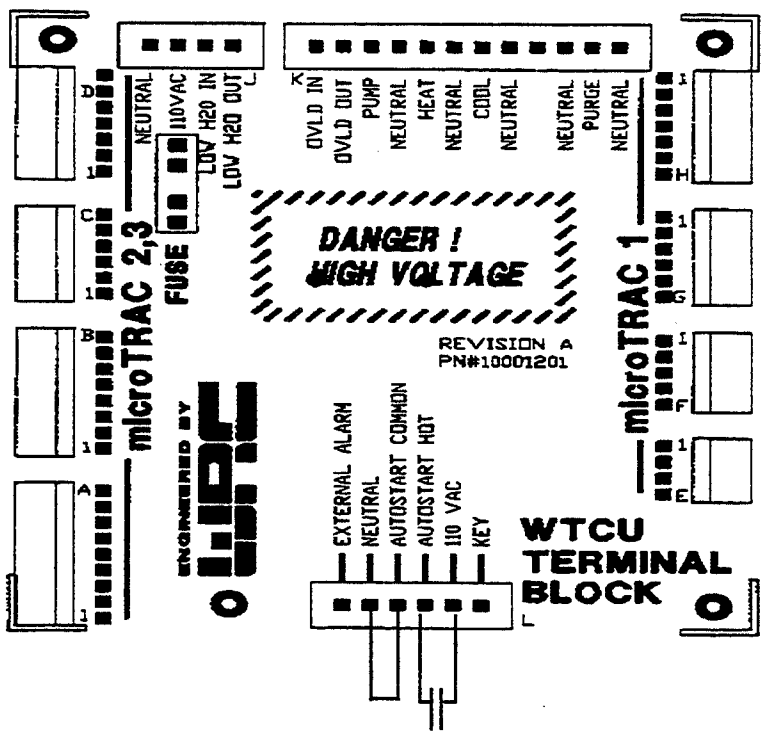
Using the hole punch, punch a small hole in the left side of the electrical box below the key lock hole. The hole should be large enough to connect conduit for the wires from your switching or timing device. If the key lock is not installed, use the key lock hole.



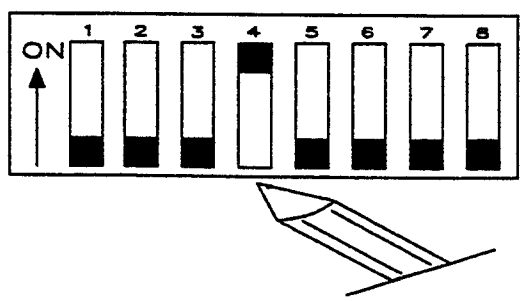
Auto Start

Connect standard conduit to the hole and insert the two leads from your switching device through the conduit and into the electrical box.

Locate the WTCU Terminal Block, mounted to the back of the electrical box in the lower left corner. Connect one wire from the switching device to the 110 VAC terminal and the other to the Auto Start Hot terminal. Connect a wire from the Auto Start Common terminal to the Neutral terminal. Make sure all contacts are screwed tight.



Switch configuration switch 4, labeled "Auto Start / Stop" on the mother board, to "ON", on will be designated by the arrow on the switch block.



Auto Start

Close the electrical box access panel and secure it by turning the locking screw clockwise.

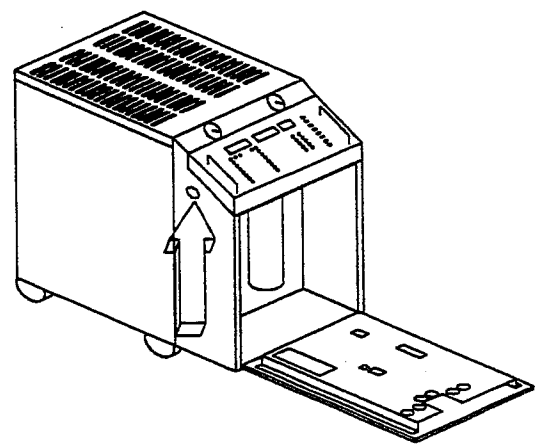
Reconnect the power supply. The Auto Start L.E.D. in the Action L.E.D. area will flash indicating the auto start mode is enabled. When the Thermolator® has been started or stopped through the auto start mode the Auto Start L.E.D. will remain flashing.

Voltage Source Auto Start

The voltage source configuration is used when it is desired to have the Thermolator® start along with a process machine that has 110VAC power outputs, such as a molding machine.

Open the electrical box access panel by turning the locking screw counter clockwise. The door will fold down exposing the electrical components and mother board.

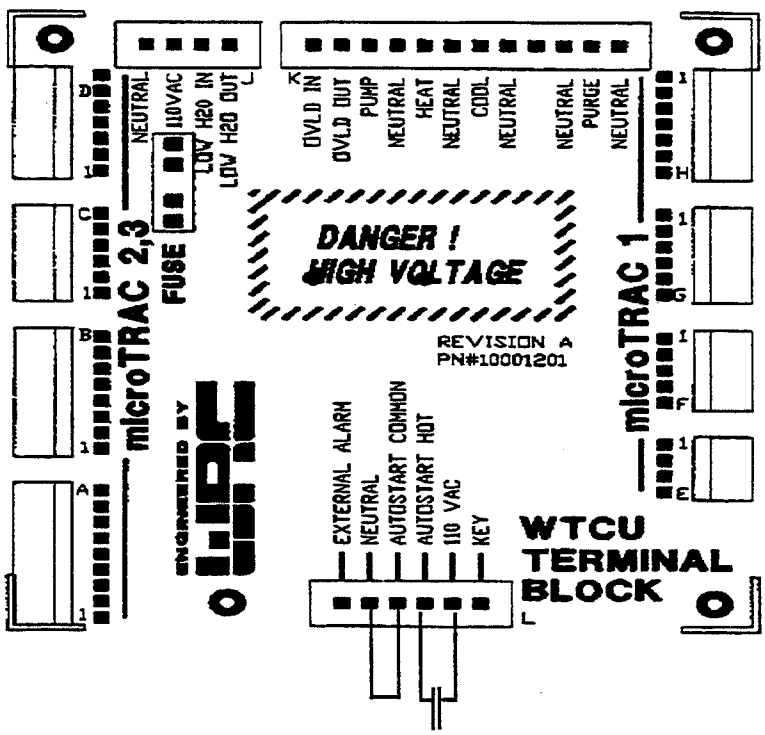
Using the hole punch, punch a small hole in the left side of the electrical box below the key lock hole. The hole should be large enough to connect conduit for the wires from your switching or timing device. If the key lock is not installed, use the key lock hole.



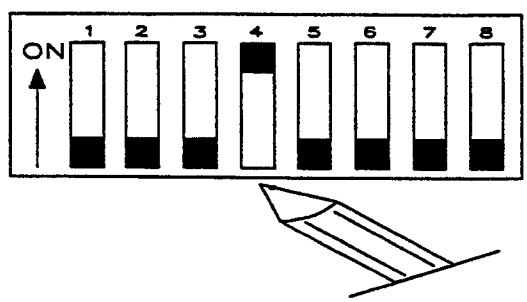
Auto Start

Connect standard conduit to the hole and insert the two leads from the process machine through the conduit and into the electrical box.

Locate the WTCU Terminal Block, mounted to the back of the electrical box in the lower left corner. Connect the 110VAC hot lead from the process machine to the Auto Start Hot terminal and the neutral lead to the Auto Start Common terminal. Make sure all contacts are screwed tight.



Switch configuration switch 4, labeled "Auto Start / Stop" on the mother board, to "ON", on will be designated by the arrow on the switch block.



Auto Start

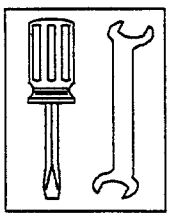
- Close the electrical box access panel and secure it by turning the locking screw clockwise.
- Reconnect the power supply. The Auto Start L.E.D. in the Action L.E.D. area will flash indicating the auto start mode is enabled. When the Thermolator® has been started or stopped by the process machine the Auto Start L.E.D. will remain flashing.

6

PREVENTATIVE & ROUTINE MAINTENANCE

Preventative & Routine Maintenance

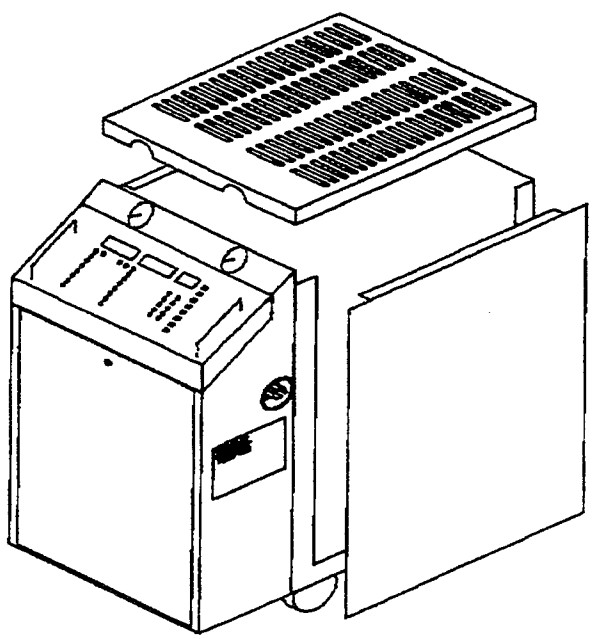
The only preventative maintenance that the Thermolator® requires is greasing of the motor bearings on the 3,5, and 7 1/2 hp. pump models. These bearings should be greased once every three months.



The tools that are required for this operation are: a grease gun.

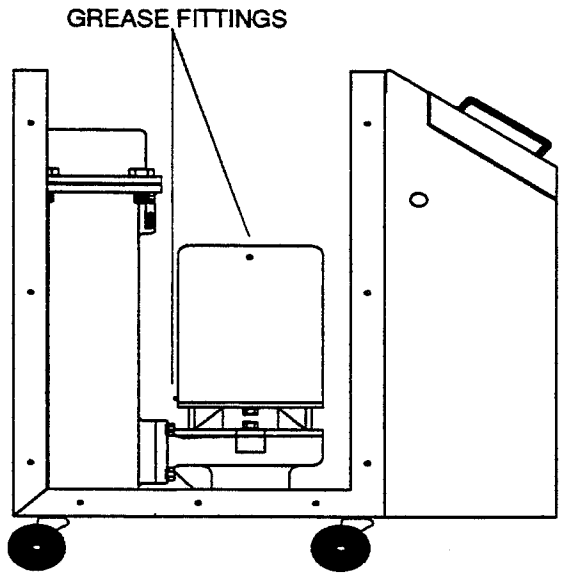
Make sure the Thermolator® has stopped operation and the power supply has been disconnected.

Remove the top, and side access panels by lifting straight up.



Preventative & Routine Maintenance

Ther are two grease fittings, viewed from the front of the unit, one is on the upper left side of the pump, the other is on the lower back of the pump. Actual orientation mat vary by 180o.



- Place the grease gun connector over the first grease fitting and pump 1 or 2 times. Do not over-pump.
- Place the grease gun connector over the second grease fitting and pump 1 or 2 times. Do not over-pump.
- Replace the side panels. The inside of the panels have a lip that rests on the main enclosure assembly.
- Replace the top panel.
- Reconnect the power supply and start the unit.

7

TROUBLE SHOOTING

Trouble Shooting

UNIT SYMPTOM	PROBABLE CAUSE	REMEDY
Nothing happens, display does not light up.	Unit not plugged in, or wired in.	Check power supply wiring.
	Disconnect switch not in "ON" position.	Turn disconnect to the "ON" position.
	One or more fuses "OPEN" in disconnect.	Check fuse, and check for wiring problems
	Wrong voltage applied to unit.	Check power supply.
	Circuit board failure.	Call CONAIR TEMPRO Customer Service number.
Display lights, but unit will not start.	No "Cooling Water In", or less than 25 P.S.I.	Initiate "Cooling Water In" above 25 P.S.I.
	Pump overload.	Determine cause of overload and reset.
	Transformer	Call CONAIR TEMPRO Customer Service number.
Unit will not start, low water pressure L.E.D. is on.	No "Cooling Water In", or less than 25 P.S.I.	Initiate "Cooling Water In" above 25 P.S.I.
Unit will not heat to set point.	Solenoid valve fouled or heater contact failure.	Check for cooling water out when cool solenoid is not open.
PUMP OVERLOAD L.E.D. is on.	Pump Overload.	Determine cause of overload and reset.
OPEN THERMOCOUPLE L.E.D. is on.	Thermocouple unplugged or defective.	Plug in thermocouple or replace.
PHASE OPEN ERROR L.E.D. is on.	One or more fuses open in disconnect or wire connected to unit.	Replace fuse and check wires.

Trouble Shooting

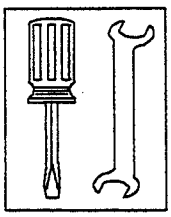
UNIT SYMPTOM	PROBABLE CAUSE	REMEDY
INCORRECT ROTATION L.E.D. is on	Incoming phase reversed.	Swap any two phases at incoming power.
HIGH SAFETY L.E.D. is on.	Safety set too low, Heater contactor stuck, Insufficient cooling water, Unit not running	Reset Safety Replace heater contactor Ensure adequate supply Start unit
LOW SAFETY L.E.D. is on.	Safety set too high, Cooling valve stuck open, Heater defective	Reset Safety Clean out valve or replace Replace heater

8

SYSTEM TESTS

System Tests

This chapter is provided for the operator to perform simple diagnostic tests on the microTrac 3 controller.

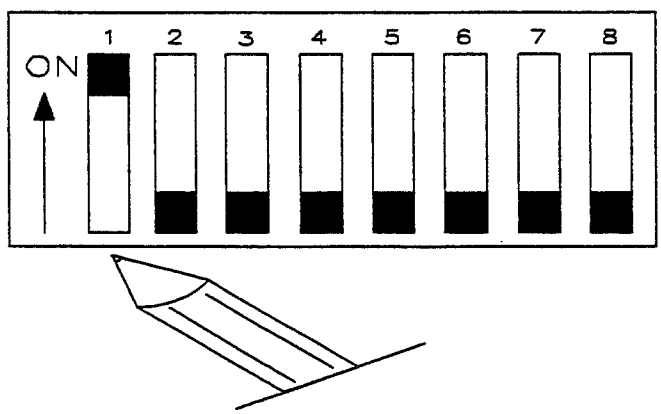


The tools that are required for this operation are: a medium blade type screw driver, and a ball point pen.

Make sure the Thermolator® has stopped operation and the power supply has been disconnected.

Using the screw driver, open the electrical access panel by turning the locking screw counter clockwise. the electrical access panel will fold down exposing the electrical components and mother board.

Using the ball point pen, switch configuration switch 1, labeled "System Test Mode", on the mother board to the "ON" position. "ON" will be indicated by an arrow on the switch block.



Close the electrial access panel and secure it by turning the locking screw clockwise.

Reconnect the power supply.

System Tests

The display on the operator panel should now read "SEL 0", meaning that the test number 0 has been selected. All available tests may be selected by pressing the RAISE and LOWER buttons until the desired test number is displayed. To start a test, press the START button. To STOP a test, press the STOP button. The following is a list of the currently available test routines:

TEST NUMBER	DESCRIPTION
0	Watchdog Test
1	RAM Test
2	L.E.D. Test
3	Button Test
4	Solid State Relay Test
8	Alarm Test

Test 0, Watchdog Test

The display will increment by tens. A failed test is indicated when the microTrac 3 performs a hardware reset before the count of 100 is reached on the display. A failed test is also indicated when the microTrac 3 does not perform a hardware reset before the count of 150 is reached on the display.

Test1, RAM Test

The Random Access Memory is a pattern tested. During the test, the "SEL" portion of the display is blanked. If the RAM was found to be good, "SEL 1" will return to the display, otherwise "HELP XXXX" will be displayed, with "XXXX" representing the address in the Display Hex Notation of the bad address. If a bad address is encountered, the controller must be powered down to exit the test. Note: A similar test is executed every time the controller is turned on, displaying "HELP 102" if test failed.

Test 2, L.E.D. Test

The L.E.D.s on the operator panel are all turned on except for the "CABLE" L.E.D. The L.E.D.s (except for the "TEST" L.E.D.) are then turned off sequentially. The digits are then incremented from "0" to "9" followed by "-", "E", "H", "L", and "P". The digits are all turned to "8" and are turned off sequentially.

System Tests

Test 3, Button Test

When the controller detects a button pressed, the corresponding L.E.D. in the display section of the operation panel is lit. To exit the test, the STOP button must be pressed twice consecutively.

With each button pressed, the on board audible device must emit a short chirp. If the button is held down, the chirping will repeat. It is necessary to test the button repeat on only one of the eight buttons.

Test 4, Solid State Relay Test

The operator panel display reads "SOL X" where "X" is the number of the solid state relay that is on. The SSR selected may be changed by pressing the RAISE and LOWER buttons. The selected SSR will stay on for 30 seconds. The START button will turn on the same SSR for 30 more seconds.

Test 8, Alarm Test

This test sounds the audible alarm on the operator panel.

Test 12, Hours On, Pump Hours, Heater Hours, Cool Cycles

Select test 12 using the RAISE and LOWER buttons. Press the START button and "XX" will be displayed in the Process Screen, and "OH" will be displayed in the Display Screen. The "XX" represents the number of hours the unit has been turned on, while the "OH" represents On Hours.

With the test running, press the RAISE button and the screens will now display the hours that the pump has been running. "XX" will be displayed in the Process Screen, and "PH" will be displayed in the Display Screen.

Press the RAISE button again and the heater hours will be displayed. "XX" will be displayed in the Process Screen and "HH" will be displayed in the Display Screen.

System Tests

Press the RAISE button again and the Cool Cycles, how many times the cooling solenoid has been opened and closed, will be displayed. "XX" will be displayed in the Process Screen, and "LS" will be displayed in the Display Screen. The number of cooling cycles is displayed X1000.

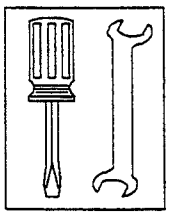
Test numbers other than those indicated should be performed only by qualified CONAIR TEMPRO Service Personel. Performance of these tests by other than CONAIR TEMPRO Service Personel may cause serious damage to the equipment and void the warranty.

Using the ball point pen, switch configuration switch 1, labeled "System Test Mode", on the mother board to the "OFF" position.

9

DISASSEMBLY & REASSEMBLY PROCEDURES

Disassembly & Reassembly Procedures



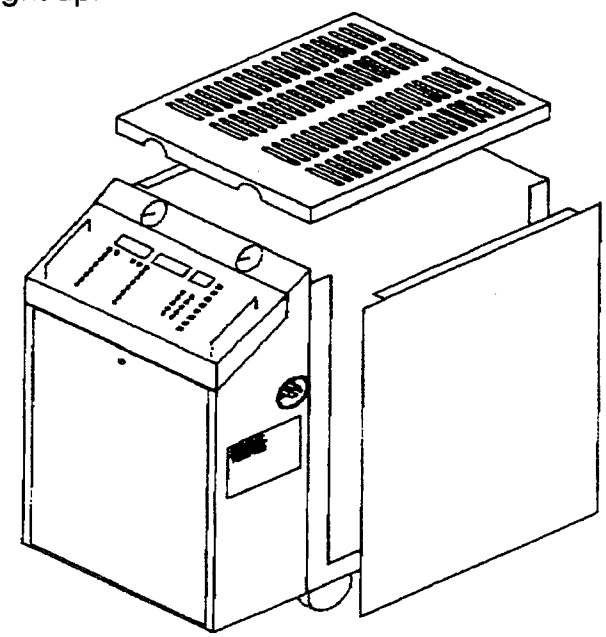
The Thermolator® can be disassembled and reassembled using the following tools:

Medium blade type screw driver
1/4" open end wrench
1/2" open end wrench
9/16" open end wrench
1/4" box wrench
9/16" crows foot wrench
3/8" socket with 1/4" drive
15/16" socket with 1/2" drive
1/4" allen key

Make sure the Thermolator® has stopped operation, and has cooled below 125oF, and the power supply has been disconnected before any attempt is made to disassemble.

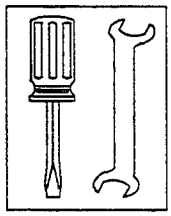
Enclosure Access

Remove the top access panel by lifting straight up. Remove the side panels by also lifting straight up.



Disassembly & Reassembly Procedures

Wiring Harness Removal

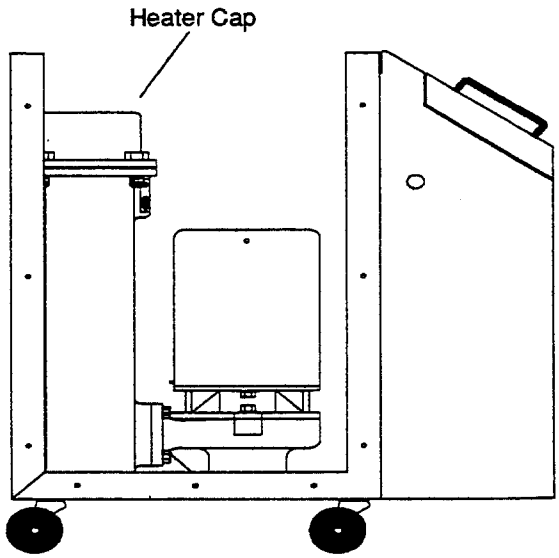


The tools required for this procedure are:

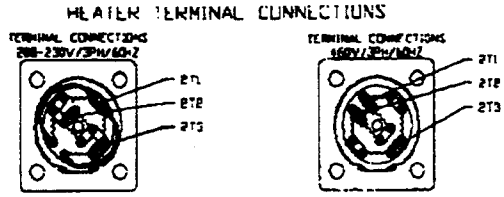
Medium size blade type screw driver
1/4" open end wrench

Using the 1/4" open end wrench remove the three bolts that hold the orange heater cap.

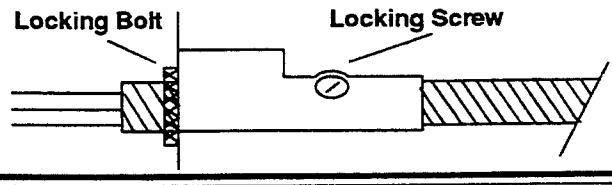
Remove the heater cap.



Mark down your wiring layout of the heater, the wires are labeled; 2T1, 2T2, 2T3. It will be one of the following.



Unscrew the locking screw on the wiring harness. Using the same screw driver release the locking bolt opposite the locking screw just removed.



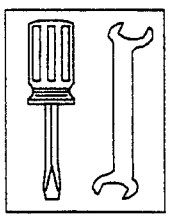
Disassembly & Reassembly Procedures

Using the 3/8" socket and 1/4" drive, losen the bolts holding the heater wires, 2T1, 2T2, 2T3, and disconnect the wires.

Remove the wiring harness and move it clear of the unit.

To reassemble the wiring harness, reverse this procedure.

Heater Removal

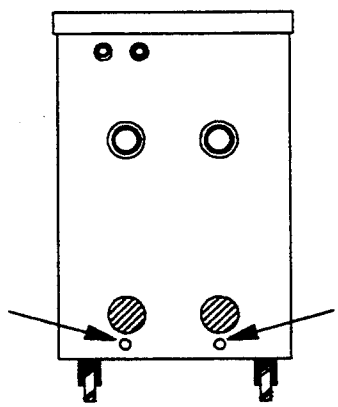


The tools required for this procedure are:

1/4" allen key
15/16" scoket with 1/2" drive

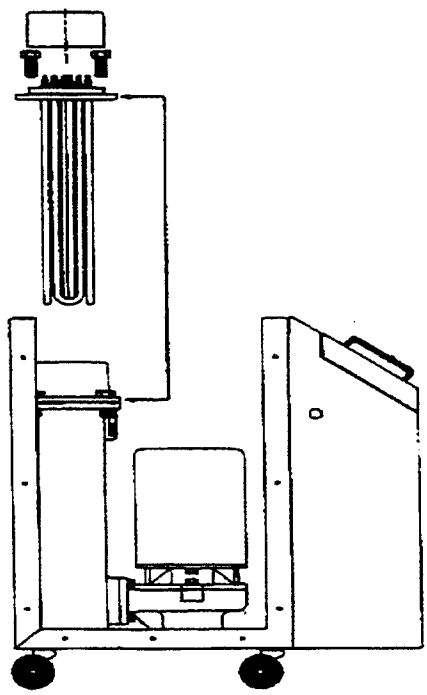
Remove the wiring harness as previously stated.

Drain the unit of all water through the drain plugs located in the rear of the unit. The drain plugs are removed using the 1/4" allen key.

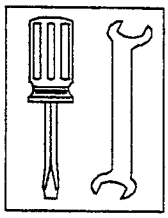


Using the 15/16" socket and 1/2" drive remove the four bolts that secure the heater. Lift the heating element straight up out of the heater tube. Be sure not to misplace the heater gasket.

To reassemble the heater, reverse this procedure



Disassembly & Reassembly Procedures

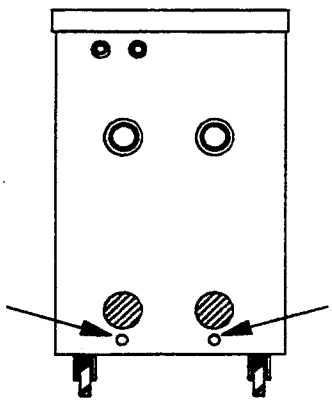


Solenoid Removal

The tools required for this procedure are:

10" pipe wrench
15/16" socket with 1/2" drive
Medium blade type screw driver
1/4" allen key

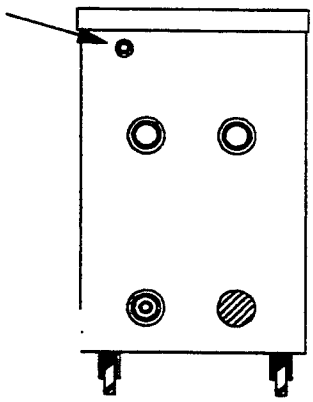
Direct Injection, Model TC-DI



Shut off the cooling water in feed.

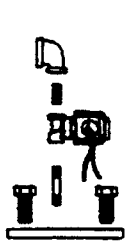
Drain the unit of all water through the drain plugs located in the rear of the unit. The drain plugs are removed using the 1/4" allen key.

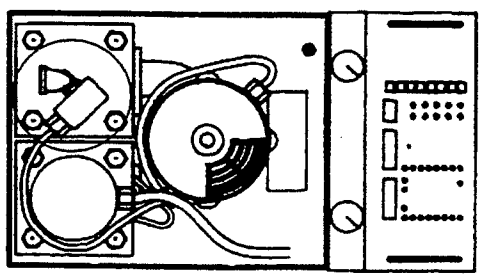
Using the 10" pipe wrench, remove the cooling water out feed.



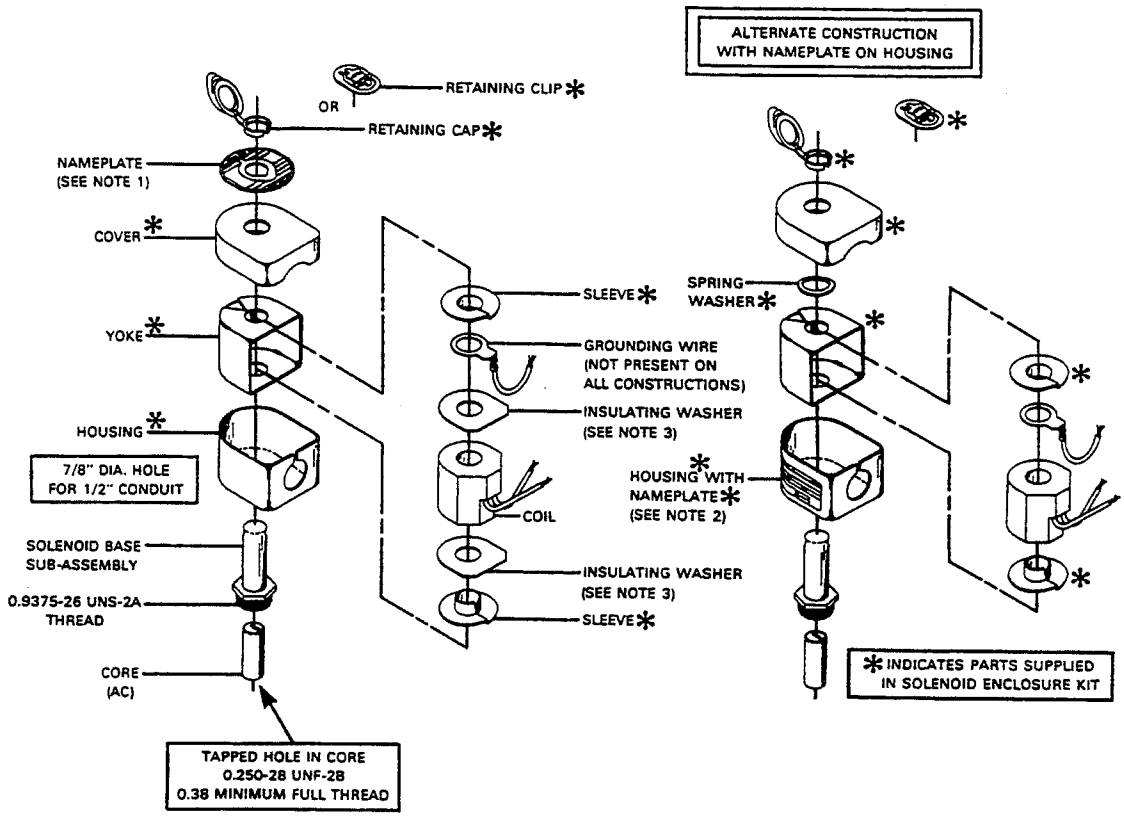
Using the 10" pipe wrench and the 15/16" socket, disassemble the selenoid assembly as per the drawing below.

The solenoid valve itself may be disassembled using the screw driver as per the exploded drawing on the following page.





Disassembly & Reassembly Procedures



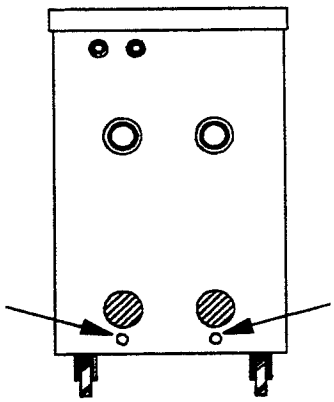
To reassemble, reverse this procedure. Make sure all pipe fittings are properly sealed with pipe sealant. Check your connections for leaks upon start-up.

Disassembly & Reassembly Procedures

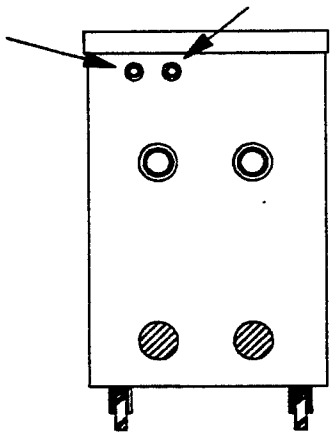
Closed Circuit, Model TC-CC

Shut off the cooling water in feed.

Drain the unit of all water through the drain plugs located in the rear of the unit. The drain plugs are removed using the 1/4" allen key.

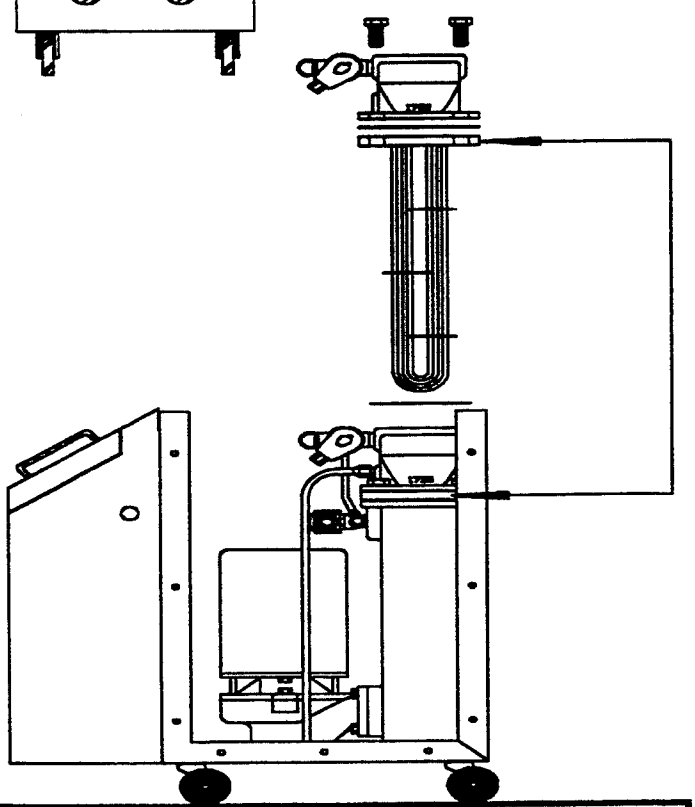


Using the 10" pipe wrench and 15/16" socket, remove the cooling water in and cooling water out feed.

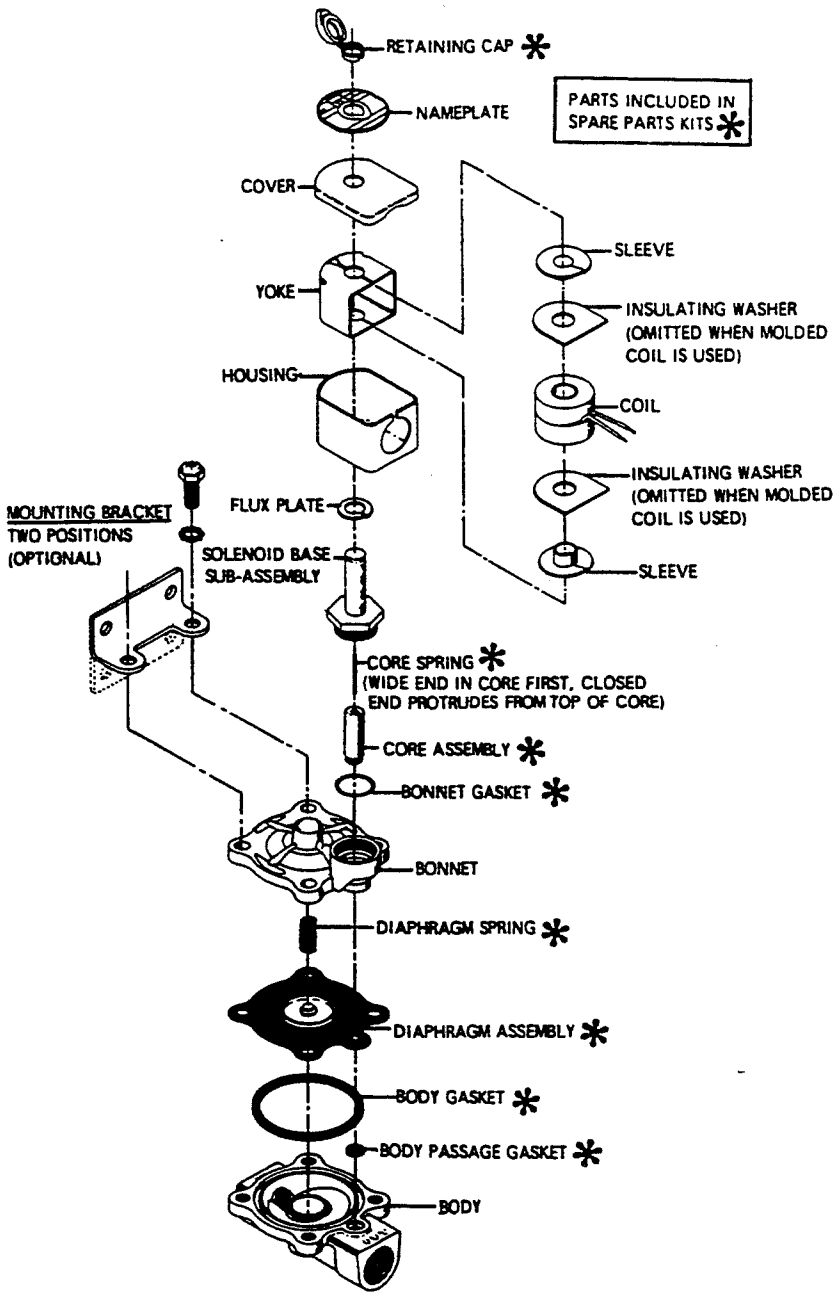


Using the 10" pipe wrench, disassemble the selenoid assembly as per the drawing below.

The solenoid valve itself may be disassembled using the screw driver as per the exploded drawing on the following page.



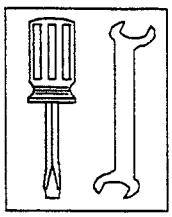
Disassembly & Reassembly Procedures



To reassemble, reverse this procedure. Make sure all pipe fittings are properly sealed with pipe dope. Check your connections for leaks upon startup.

Disassembly & Reassembly Procedures

Pump Removal

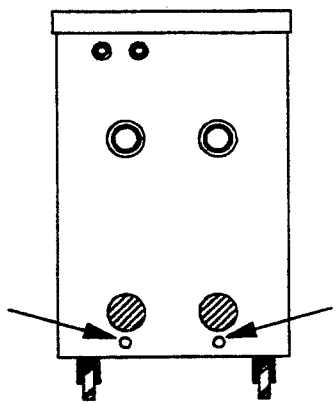


The tools required for this procedure are:

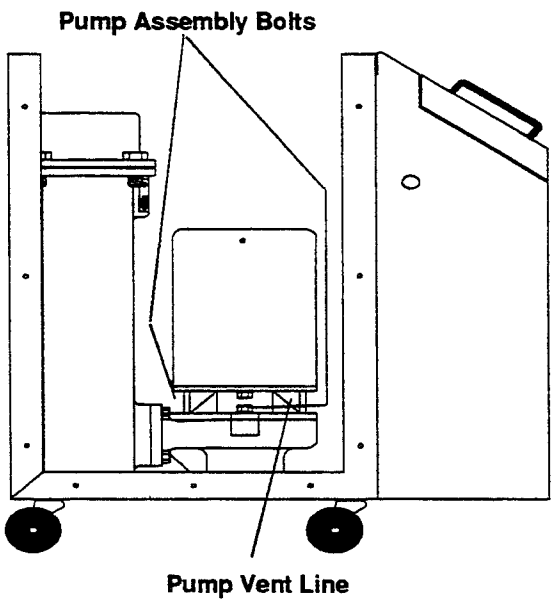
2 medium blade type screw drivers
1/2" open end wrench
9/16" open end or box wrench
9/16" crows foot wrench
asorted sockets with 1/4" drive
1/4" allen key
10" Pipe wrench

✓ Shut off the cooling water in feed.

✓ Drain the unit of all water through the drain plugs located in the rear of the unit. The drain plugs are removed using the 1/4" allen key.



✓ Use the 1/2" open end wrench to remove the vent line connected to the pump adapter.



✓ Use the 9/16" open end box wrench to remove the four bolts securing the pump assembly to the volute case. The one bolts in the rear will require a 9/16" crows foot wrench.

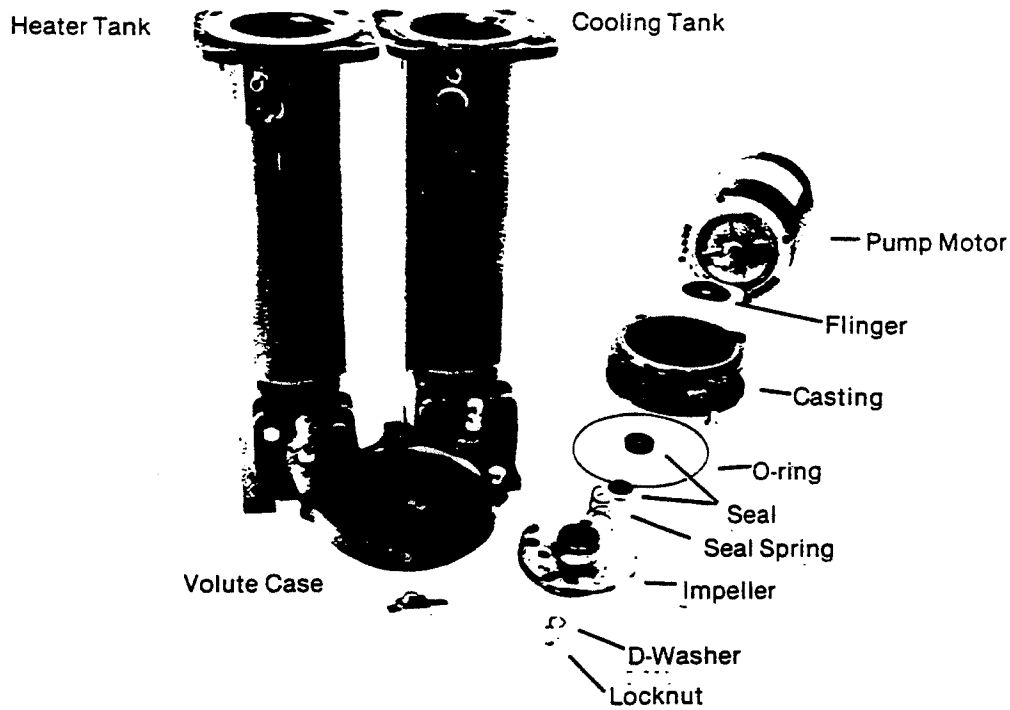
✓ Remove the pump assembly by lifting straight up.

Disassembly & Reassembly Procedures

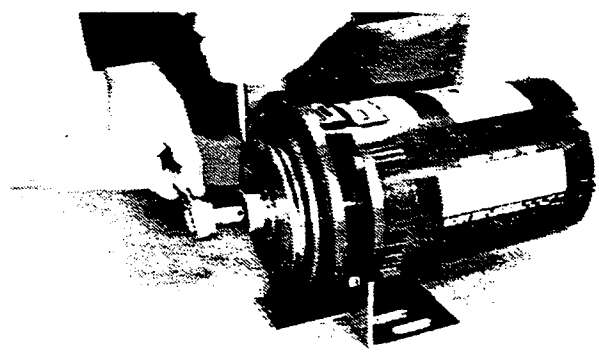
Disassembly and Reassembly of 3/4, 1.0, & 2.0 H.P. Pumps

Remove the four bolts holding the pump to the casting.

Remove the pump motor and rotating element from the casting.

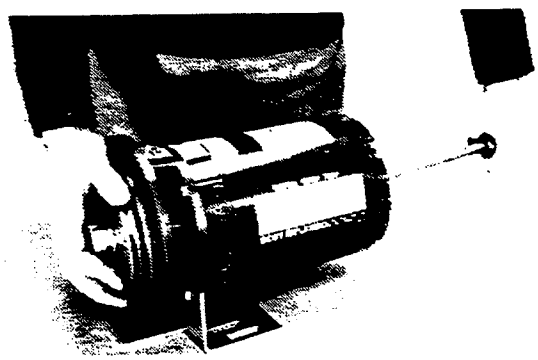


Insert a screwdriver in one of the impeller waterway passages and back off the impeller nut as shown.

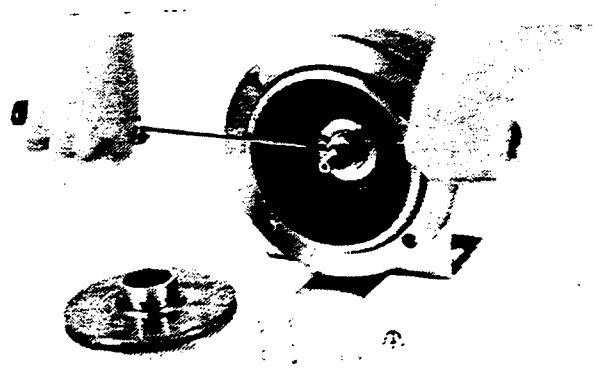


Disassembly & Reassembly Procedures

Remove the motor shaft end cap. Insert a screwdriver in the slot of motor shaft. While holding shaft against rotation, unscrew impleller from shaft by turning counterclockwise when facing impleller.



Pry off rotating member of mechanical seal from shaft by using two screw drivers.



Remove bolts holding adapter to motor and take off adapter.

Place adapter on a flat surface and push out stationary part of mechanical seal.

Disassembly & Reassembly Procedures

Reassembly of the Pump

- Clean gasket and flange faces, seal seat cavity and shaft, in particular, shaft shoulder fitting against impeller.
- Lubricate seal seat cavity of adapter and rubber cup or O-ring of stationary seal with soapy water solution. Press the stationary seat in seal seat cavity squarely and evenly. Use caution not to chip or scratch the lapped face of seat.
- Remount the adapter on motor, making sure the motor shaft does not dislocate or chip the stationary seat of the seal.
- Apply a soapy water solution to the motor shaft and the rubber bellows of the rotary seal. Set the rotating member of the mechanical seal on the motor shaft. Be sure the rotating seal face stays in the holding collar during installation. Also take extra care not to chip or scratch the lapped seal faces.
- Hold the shaft against rotation as descibed previously in the disassembly procedure, and thread the impeller on the shaft until it is tight against the shaft shoulder.
- Replace D-Washer and impeller nut holding the impeller against rotation as previously indicated in the disassembly procedure. (3 phase motors only)
- Remove any burrs caused by the screwdriver on the vane of the impeller in the waterway passage.
- Replace the motor and rotation element in the casting. Be sure that any damaged O-ring or gasket is replaced.
- Tighten casting bolts alternately and evenly.
- Replace hold-down bolts.
- Check for free rotation after assembly is completed.
- Replace the motor shaft end cap.

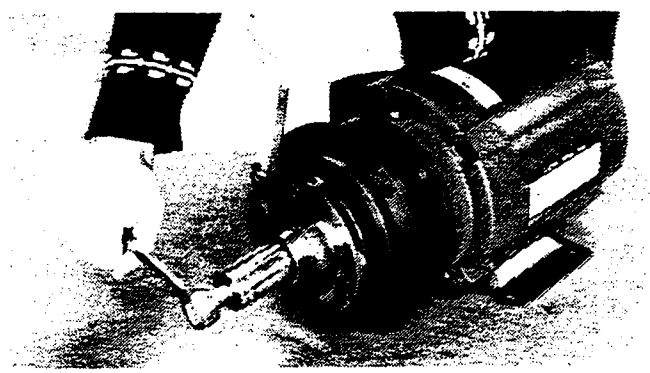
Disassembly & Reassembly Procedures

Close all drain openings using pipe sealant on threads.

Reprime before starting. Do not start until pump is completely filled with water.

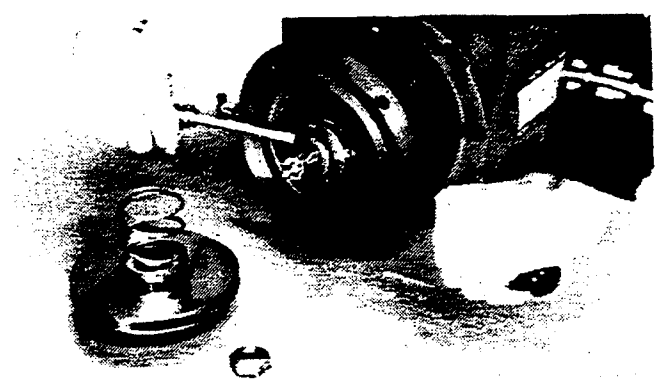
Disassembly and Reassembly for 3, 5, & 7.5 H.P. Pumps.

Insert a screwdriver in one of the impeller waterway passages and back off the impeller retaining assembly with a socket wrench, as shown.



Remove impeller from shaft, being careful not to lose the impeller key, spring and seal retainer. The the impeller is difficult to remove, it may be necessary to use a bearing puller to pull off the impeller.

Pry off rotating member of mechanical seal from sleeve or stub shaft by using two screw drivers.



Disassembly & Reassembly Procedures

- Remove bolts holding casting adapter to motor and take off casting adapter.
- Place casting adapter on a flat surface and push out stationary part of mechanical seal.
- Inspect the shaft sleeve or stub shaft. If damaged, or worn, remove from the shaft and replace with a new one.

Reassembly of 3, 5, & 7.5 H.P. Pumps.

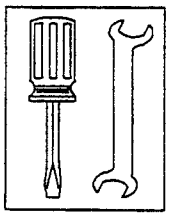
- Clean gasket and flange faces, seal seat cavity, shaft sleeve or stub shaft and motor shaft.
- Lubricate the seal seat cavity squarely and evenly, with caution not to chip or scratch the lapped face of the seat.
- With the motor preferably in vertical position, remount the casting adapter on the motor, making sure the motor shaft does not dislocate or chip the stationary seat of the seal.
- Apply a soapy water solution to the sleeve or stub shaft and the rubber bellows of the rotary seal. Slide the rotating member of the mechanical seal over the sleeve or stub shaft. Replace the seal spring and seal retainer. Be sure the rotating seal face stays in the holding collar during installation. Also take extra care not to chip or scratch the seal lapped faces.
- Place key in key seat and slide the impeller on the shaft. Replace the impeller retaining nut.
- Insert a screw driver in a waterway passage of the impeller holding it against rotation and tighten nut.
- Remove any burrs caused by screw driver on the vane of the impeller in the waterway passage.
- Slide the motor and rotating element in casing. Be sure that any damaged O-ring or gasket is replaced.

Disassembly & Reassembly Procedures

- Tighten casing bolts alternately and evenly.
- Replace hold-down bolts.
- Check for free rotation after assembly is completed.
- Close all drain openings, using pipe sealant on threads.
- Reprine before starting. Do not start until pump is competely filled with water.

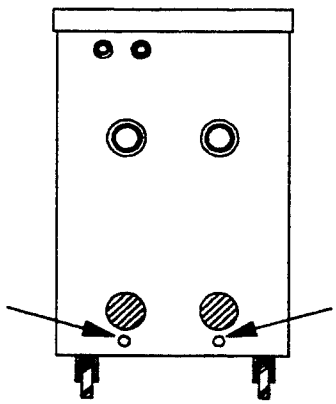
Disassembly & Reassembly Procedures

Volute Removal

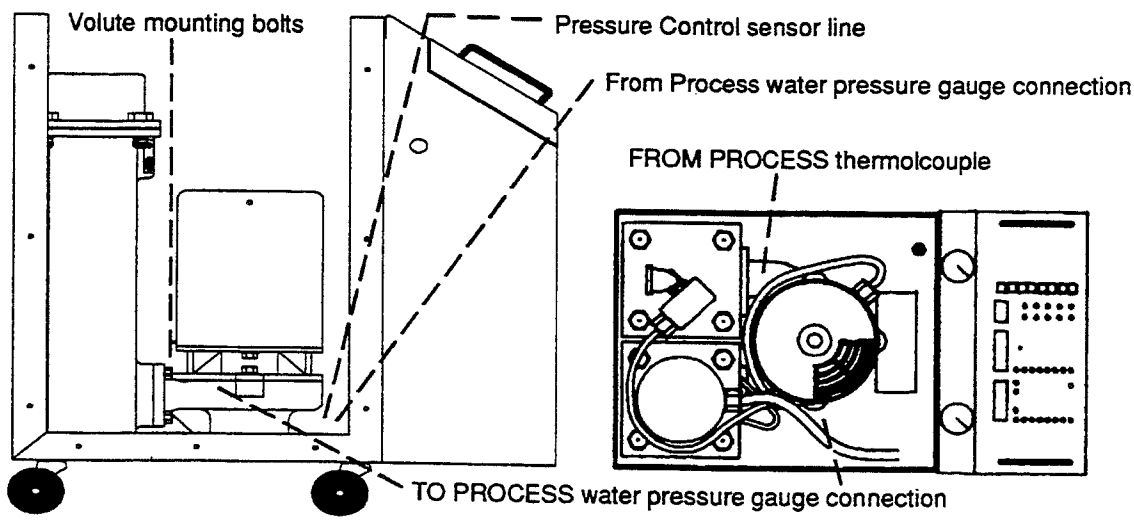


The tools required for this procedure are:

1/2" open end wrench
9/16" open end wrench
9/16" socket with 1/2" drive
1/4" allen key



- Drain the unit of all water through the drain plugs located in the rear of the unit. The drain plugs are removed using the 1/4" allen key.
- Remove the pump assembly as previously stated.
- Remove the "TO PROCESS" water pressure sensor line using the 9/16" open end wrench.
- Remove the pressure control sensor line using the 9/16" open face wrench.
- Remove the "FROM PROCESS" thermocouple using the 1/2" wrench.
- Remove the 8 bolts mounting the volute to the heater and cooling tubes. Be careful not to misplace the O-rings mounted on the tubes.



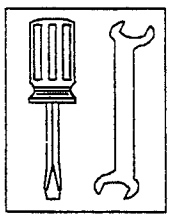
Disassembly & Reassembly Procedures

Reassembly of the volute.

Make sure the O-rings are in place on the tubes and reverse the previous procedure.

Disassembly & Reassembly Procedures

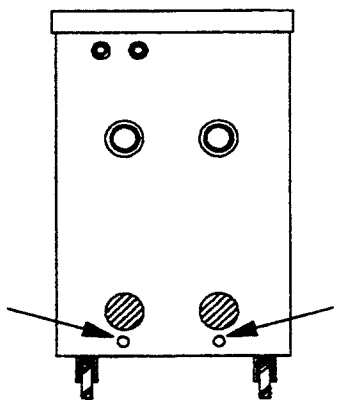
Tube Removal



The tools required for this procedure are:

1/2" open end wrench
9/16" open end wrench
1/4" allen key

Drain the unit of all water through the drain plugs located in the rear of the unit. The drain plugs are removed using the 1/4" allen key.



Remove the pump assembly as previously stated.

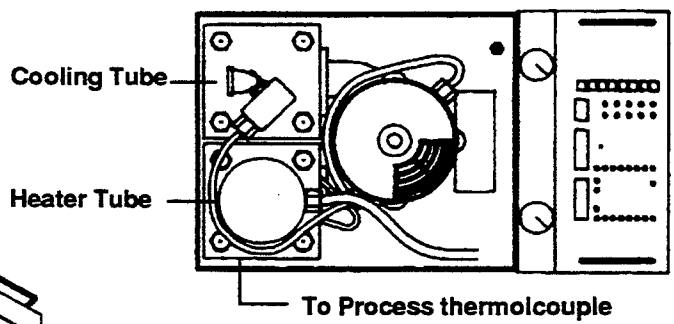
Remove the volute assembly as previously stated.

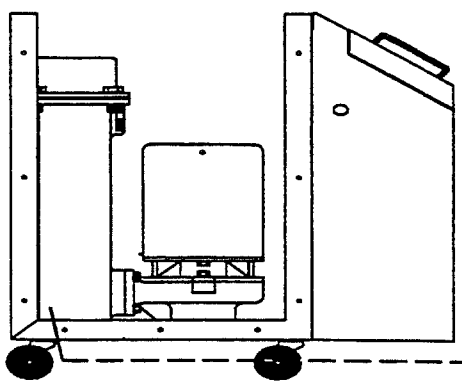
To remove the heater tube;

Remove the wiring harness and heater as previously stated.

Remove the "TO PROCESS" thermolcouple using the 1/2" open face wrench.

The heater tube is released by removing the bolt in the far left corner. This bolt also mounts the left rear castor to the body.





Disassembly & Reassembly Procedures

- To reassembly the heater tube, reverse the previous procedure. Make sure all gaskets and O-rings have been replaced and are in good condition.

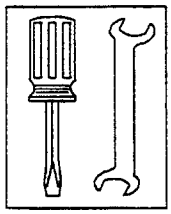
To remove the Cooling Tube;

- Remove the cooling solenoid assembly as previously stated. On the closed circuit model, TC-CC, remove the cooling solenoid flange along with the heat exchanger. This is removed like the heater in the heater tube.

- The cooling tube is released by removing the bolt in the far right corner. This bolt also mounts the right rear caster to the body.

Disassembly & Reassembly Procedures

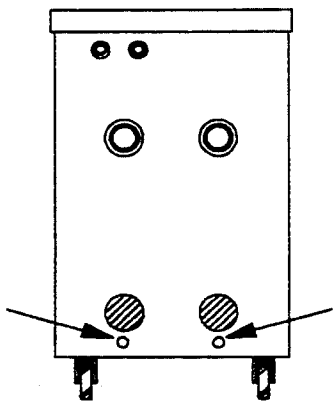
Process pressure gauge removal



The tools required for this procedure are:

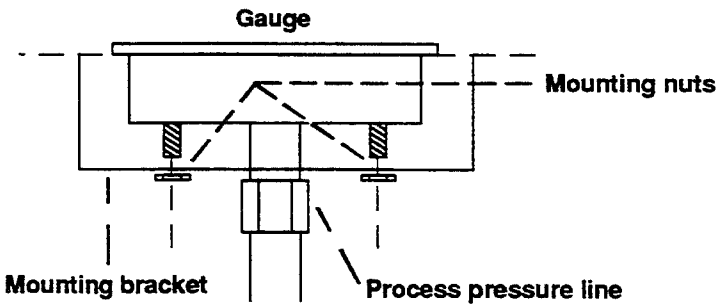
1/4" open end wrench
9/16" open end wrench
1/4" allen key

Drain the unit of all water through the drain plugs located in the rear of the unit. The drain plugs are removed using the 1/4" allen key.



The process pressure gauges can be removed by releasing the pressure line on the respective gauge with the 9/16" open face wrench.

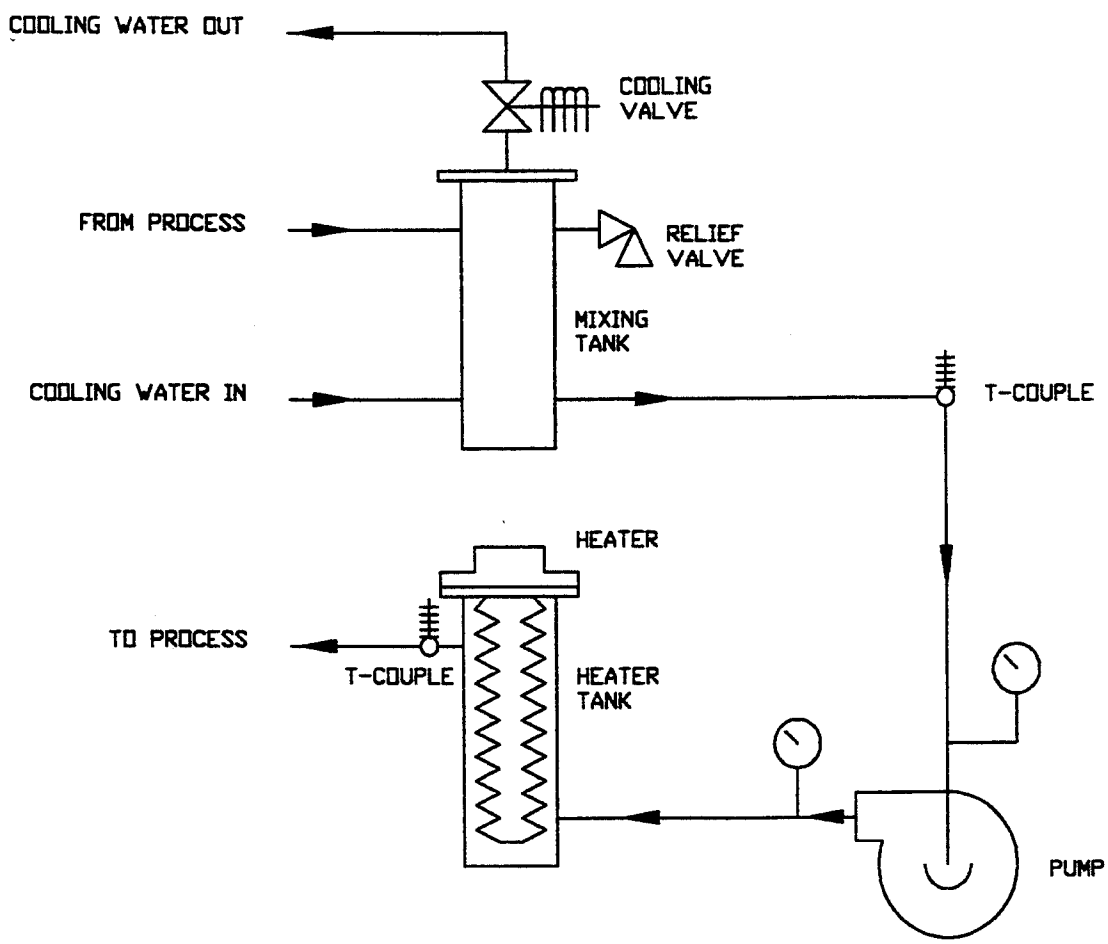
The mounting bracket is removed by removing the two nuts on the underside of the gauge. The gauge can then be removed through the top of the unit.



10

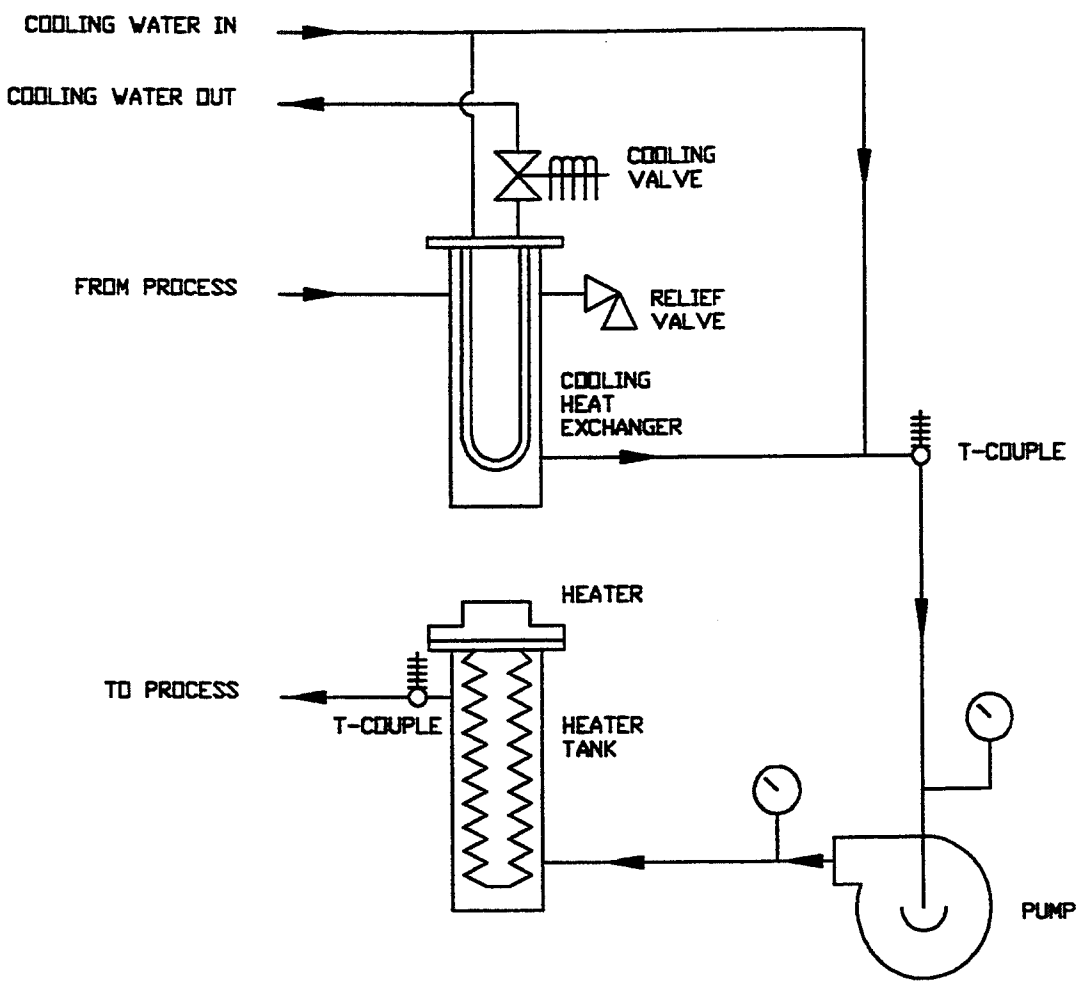
PLUMBING DIAGRAMS

Plumbing Diagrams



DIRECT INJECTION

Plumbing Diagrams



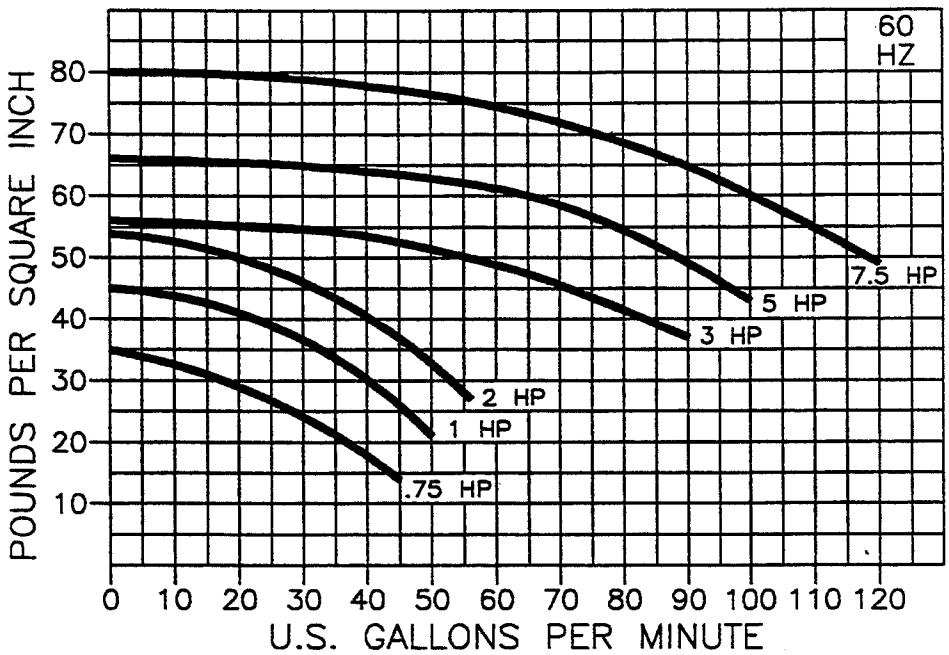
CLOSED CIRCUIT

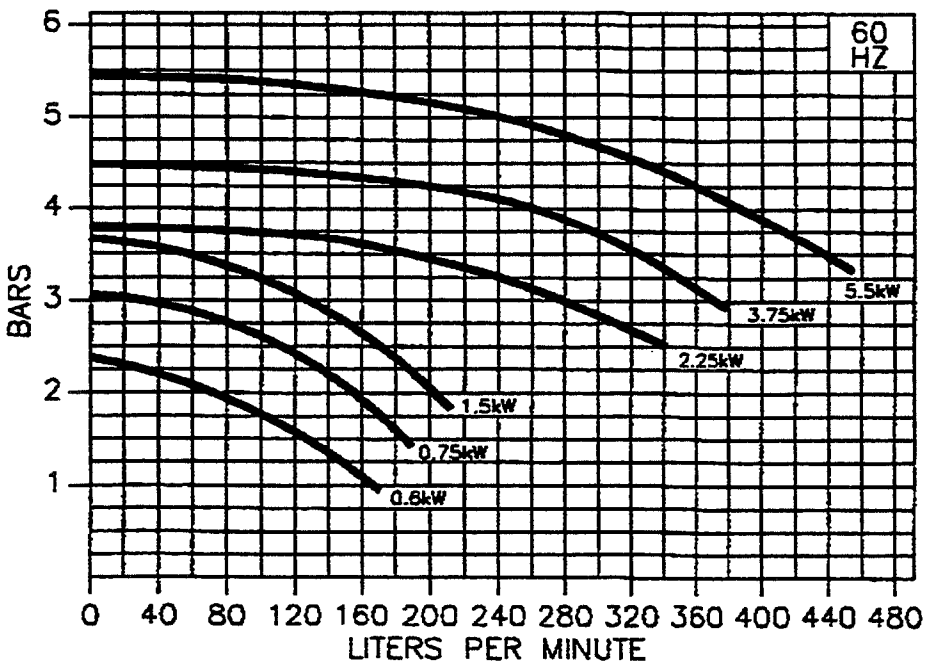
11

TECHNICAL INFORMATION

Technical Information

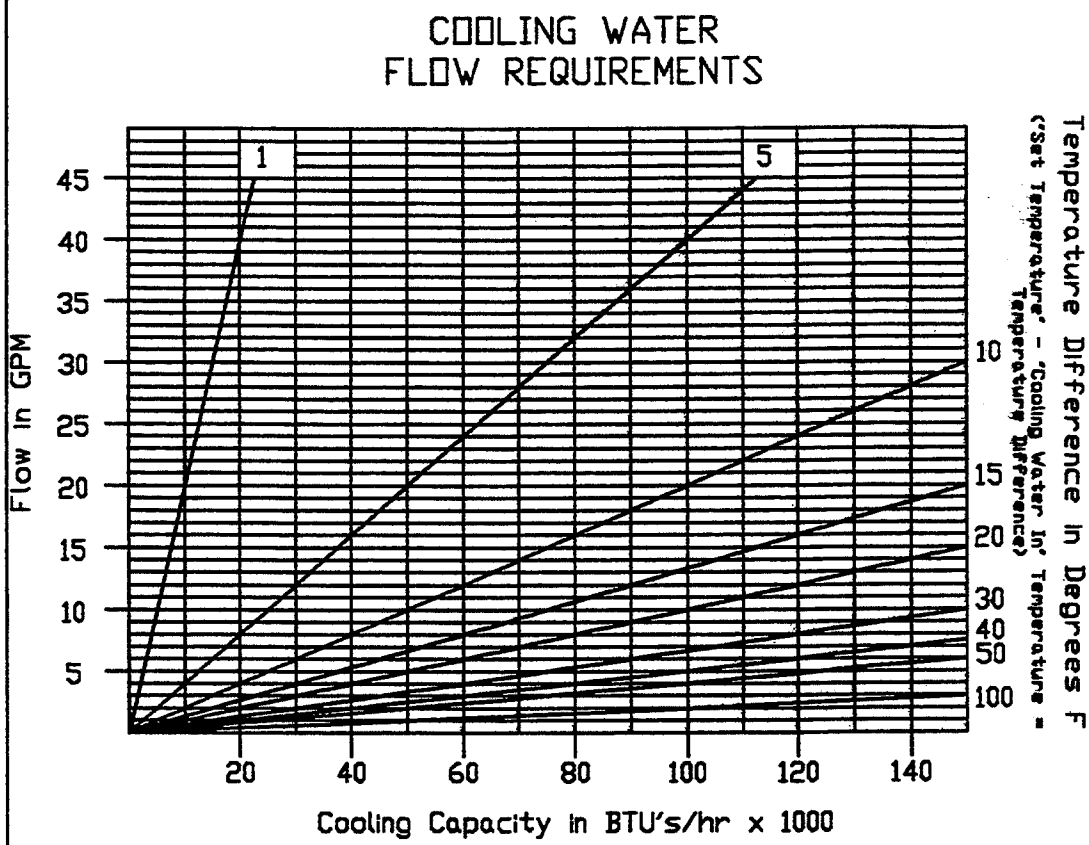
Pump Curves



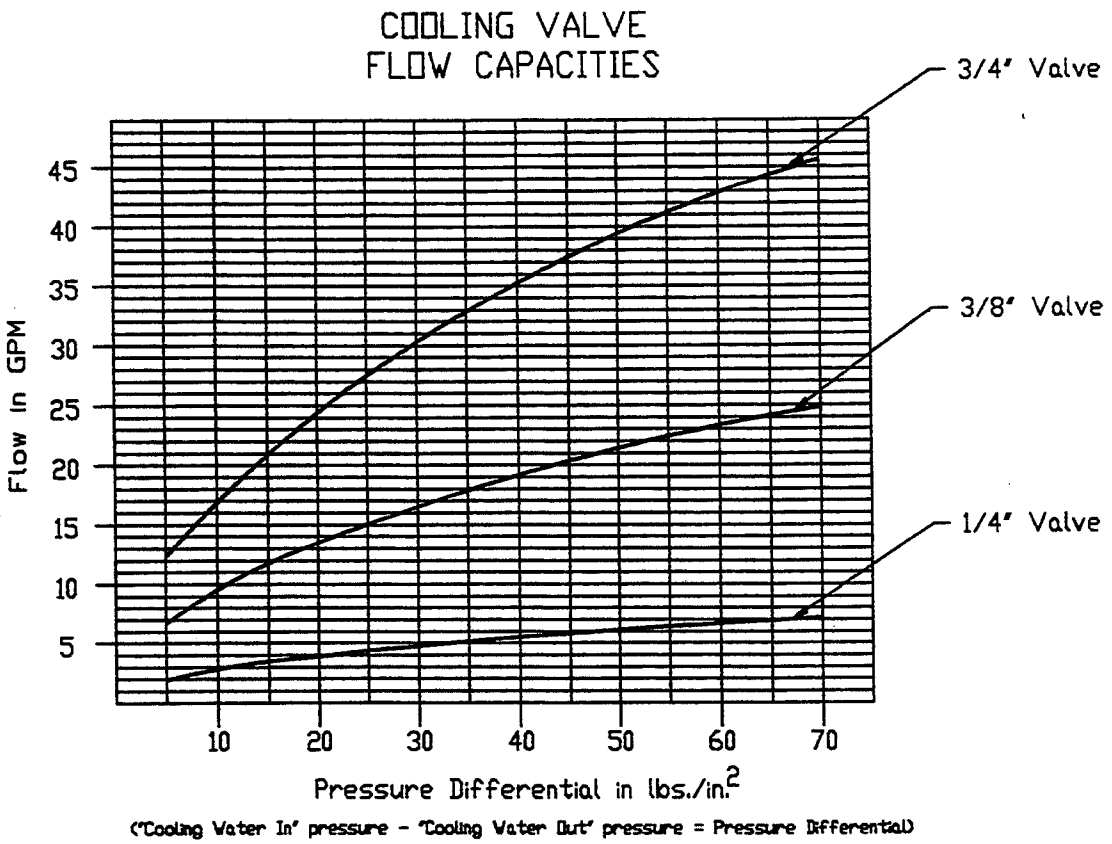


Technical Information

Cooling Curves

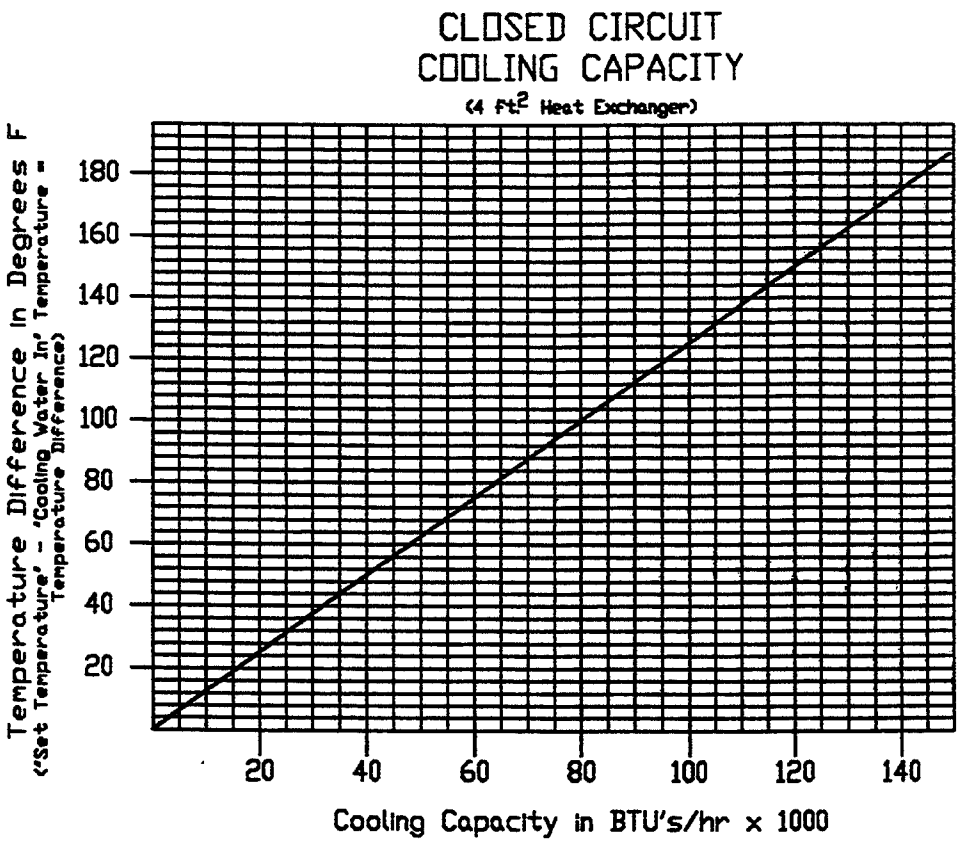


Technical Information

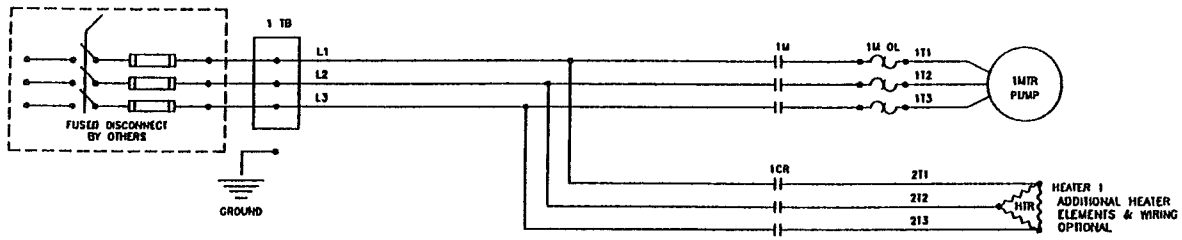


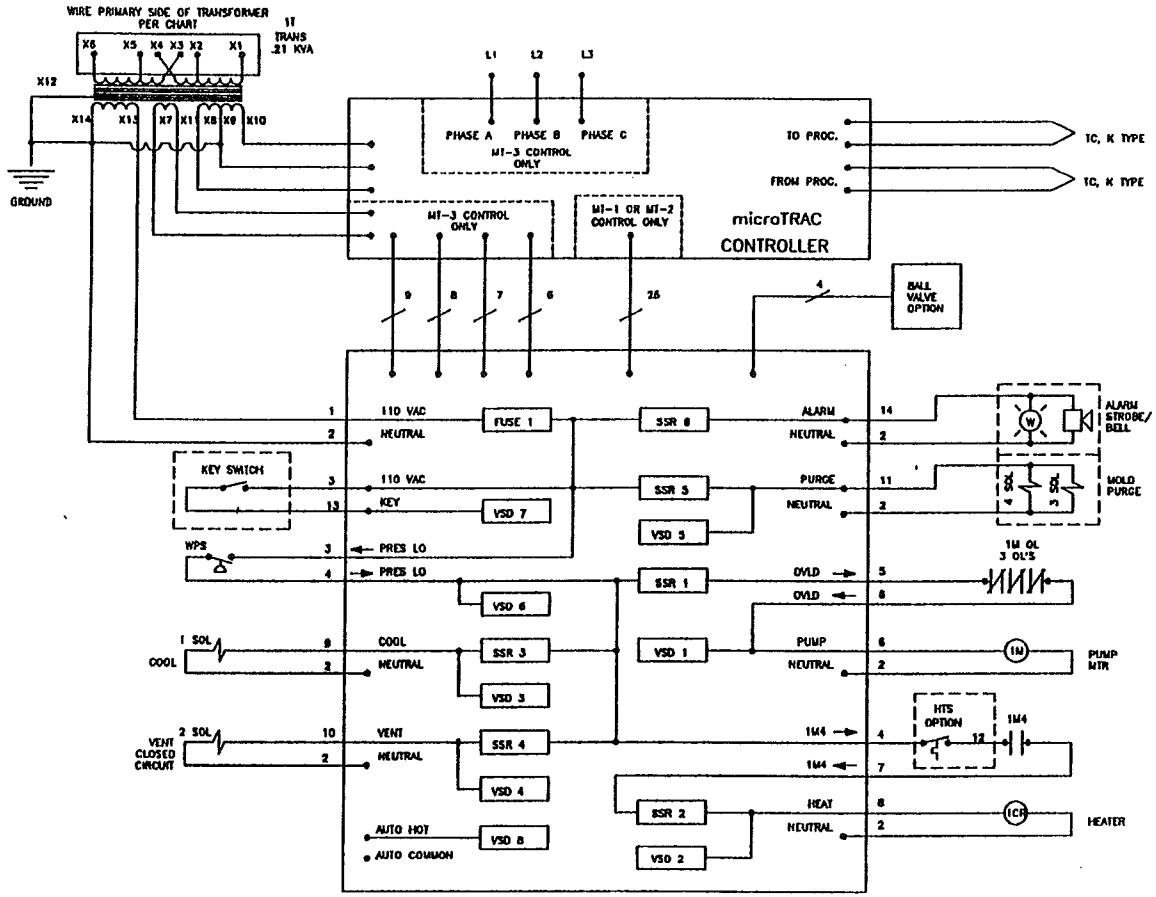
("Cooling Water In" pressure - "Cooling Water Out" pressure = Pressure Differential)

Technical Information



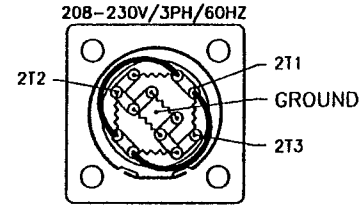
* Note: Minimum pressure differential between 'Cooling Water In' and 'Cooling Water Out' MUST be 30 PSI



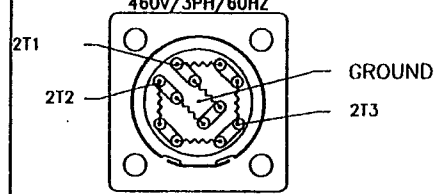


HEATER TERMINAL CONNECTIONS

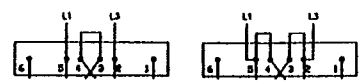
TERMINAL CONNECTIONS
208–230V/3PH/60HZ



TERMINAL CONNECTIONS
460V/3PH/60HZ

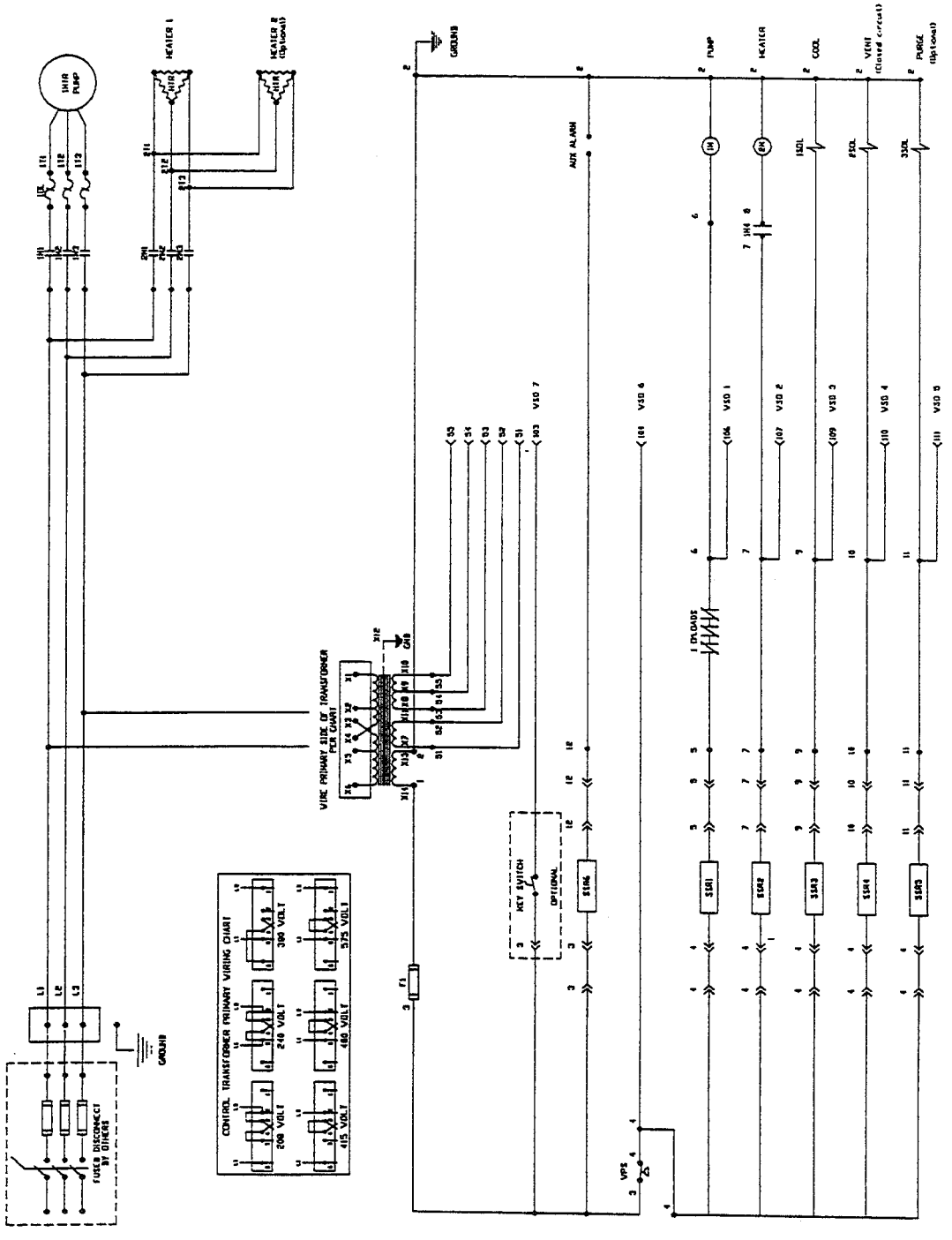


CONTROL TRANSFORMER PRIMARY WIRING CHART



NOTES

Technical Information



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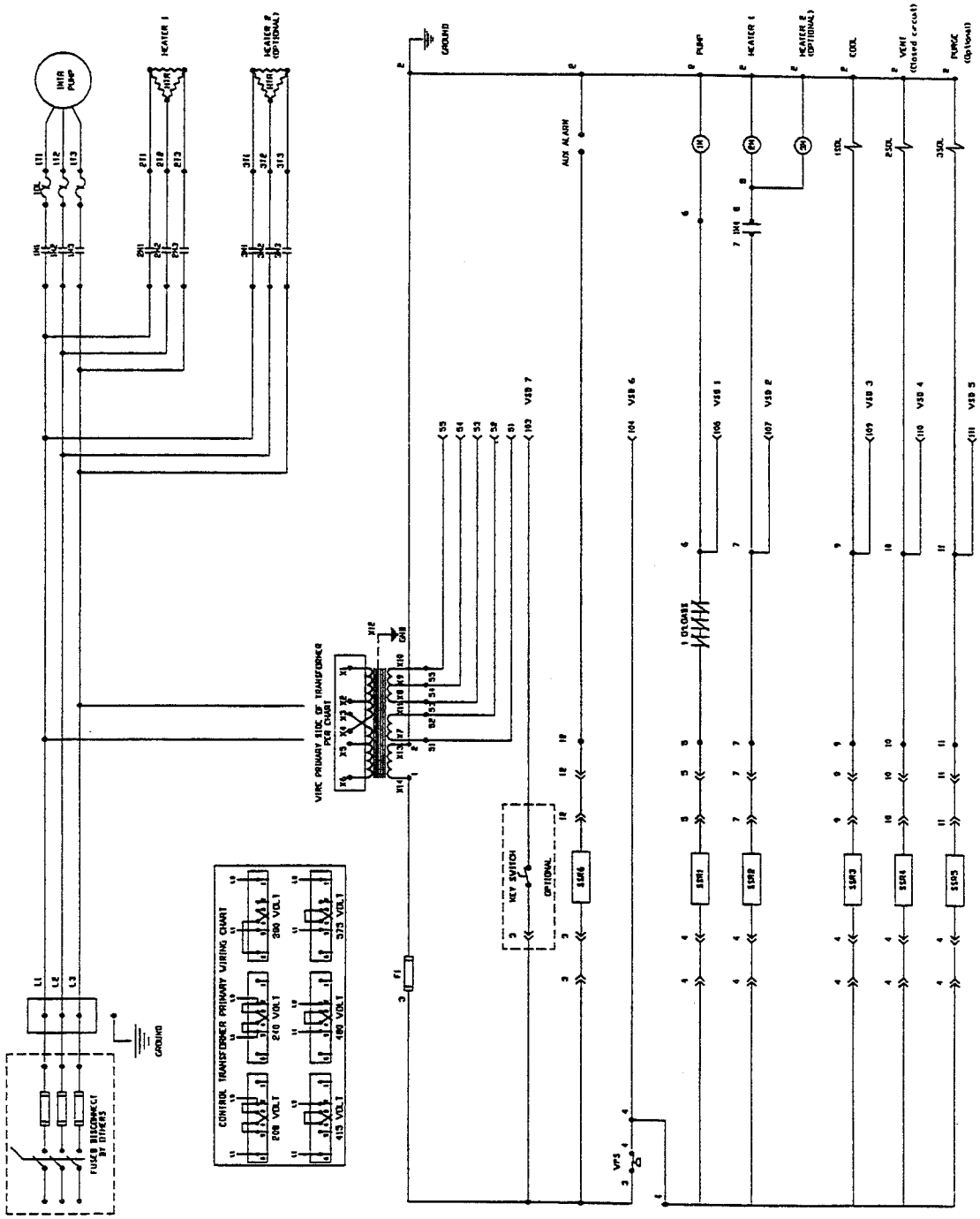


Technical Information

Process Control Set

The process control set is factory set to control from the average of the TO PROCESS thermocouple channel and the FROM PROCESS thermocouple channel.

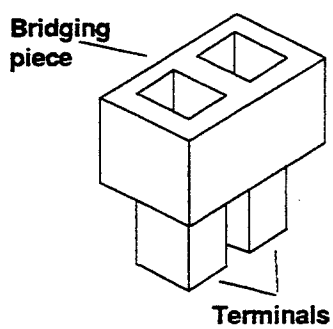
There are four options for the controlling of the process temperature. They are as follows:

To Process Temperature
From Process Temerature
Remote Process Temperature
(If remote thermocouple option installed)
Average of To/From Process Temperature

The process control set is selected by the setting of jumpers JP1, JP2, and JP3, located on the right side of the mother board toward the rear, labeled *Process Control Set.*

Jumpers are small switches consisting of two terminals and a bridging piece.

To turn a jumper on, place the bridging piece over both terminals. Conversely, the bridging piece is removed to turn the jumper off.



Process Control Settings

To Process Temperature Control.

JP1 -- ON
JP2 -- OFF
JP3 -- OFF

From Process Temperature Control

JP1 -- OFF
JP2 -- ON
JP3 -- OFF

Remote Process Control

JP1 -- OFF
JP2 -- OFF
JP3 -- ON

Average of To/From Process Temperature Control	JP1 -- ON JP2 -- ON JP3 -- OFF

Network Communications

Communications is possible with a host machine by ordering the network communications cable. This cable is inserted into the Network EIA 485 port located on the rear right corner of the mother board. A 3/4" hole will also have to be punched in the cabinet to mount the network communications cable.

Switch number 7 of the configuration switches should be turned to the on position. The COMM L.E.D. will flash indicating that communications have been enabled. At that time the unit can be plugged into the network.

120 OHMS Termination

If network communication has been enabled, the unit farthest from the molding machine in the network must have 120 OHMS line termination. On the Thermolator® this is done by turning jumper JP22 ON. This switch is located in the middle of the mother board, toward the rear, and is labled "Jumper for 120 OHM Line Termination". The OHM termination should only be active for one unit on the network, the farthest one.

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PARTS LIST

Parts List

Thermolator® Temperature Control Units Recommended Spare Parts	Part Number
1. Pump seal overhaul kit	
1.A 3/4 through 2 H.P. 1.A.1 Seal, silicon carbide 1.A.2 O-ring, volute 1.A.3 O-ring, suct./disch. - qty.2	09000358
1.B 3 through 7.5 H.P. 1.B.1 Seal, silicon carbide 1.B.2 Gasket, volute 1.B.3 O-ring, suct./disch. - qty.2	09000359
2. Cooling / Vent solenold overhaul kits	
2.A 1/4" valve (includes) Plunger O-ring Spring	09000360
2.B 3/8" valve (includes) Plunger O-ring Spring	09000361
2.C 3/4" valve (includes) Plunger O-ring Spring Diaphram	09000362

Parts List

3. Heaters (specific to unit)	
12kw 460 & 230/3/60	09000363
12kw 208/3/60	09000364
12kw 200/3/50	09000365
12kw 380/3/50	09000366
12 kw 575/3/60	09000367
(All of the above include necessary gasket)	
4. Heat exchanger overhaul kit (includes)	09000368
Bonnet gasket	
Flange gasket	
1/4" vent valve overhaul kit	
3/4" cooling valve overhaul kit	
5. Heat exchanger replacement kit (includes)	09000369
Heat exchanger, 4 sq. ft.	
Bonnet gasket	
Flange gasket	
1/4" vent vavle overhaul kit	
3/4" cooling valve overhaul kit	
6. Spare control kit	
6.A MicroTrac 1 - Includes:	09000370
Control board	
Control enclosure	
Ribbon cable set	
Thermocouple & half union	
Fuse (qty. 2)	

Parts List

6.B	MicroTrac 3 - Includes: Operator interface panel Mother board RFI shild panel Operator interface cord Ribbon cable set Thermocouple & half union (qty. 2) Operator interface enclosure Fuse (qty. 4)	09000371
7. Water pressure switch		11000050
8. Motor starter (specific to unit)		
9. Heater contactor (specific to unit)		
10. Control transformer		11001213
11. Pressure gauge		09030006
12. Relief valve		09000328
13. Caster		09040000
14. Control lock		090003
15. Printer cable		09000372
16. Control extension cable		11000900
17. RS485 network cable		09000373

Parts List

19. Pumps (includes suct./disch. o-ring - qty.2)	
3/4 H.P. 208-230-460/3/60	09000393
3/4 H.P. 575/3/60	09000394
3/4 H.P. 200-380/3/60	09000395
1 H.P. 208-230-460/3/60	09000396
1 H.P. 575/3/60	09000397
1 H.P. 200-380/3/60	09000398
2 H.P. 208-230-460/3/60	09000399
2 H.P 575/3/60	09000400
2 H.P. 200-380/3/50	09000401
3 H.P. 208-230-460/3/60	09000402
3 H.P. 575/3/60	09000403
3 H.P. 200-380/3/50	09000404
5 H.P. 208-230-460/3/60	09000405
5 H.P. 575/3/60	09000406
5 H.P. 200-380/3/50	09000407
7.5 H.P. 208-230-460/3/60	09000408
7.5 H.P. 575/3/60	09000409
7.5 H.P. 200-380/3/50	09000410
20. Pump motors	
3/4 H.P. 208-230-460/3/60	09000375
3/4 H.P. 575/3/60	09000376
3/4 H.P. 200-380/3/60	09000377
1 H.P. 208-230-460/3/60	09000378
1 H.P. 575/3/60	09000379
1 H.P. 200-380/3/60	09000380
2 H.P. 208-230-460/3/60	09000381
2 H.P 575/3/60	09000382
2 H.P. 200-380/3/50	09000383
3 H.P. 208-230-460/3/60	09000384
3 H.P. 575/3/60	09000385
3 H.P. 200-380/3/50	09000386
5 H.P. 208-230-460/3/60	09000387
5 H.P. 575/3/60	09000388
5 H.P. 200-380/3/50	09000389
7.5 H.P. 208-230-460/3/60	09000390
7.5 H.P. 575/3/60	09000391
7.5 H.P. 200-380/3/50	09000392

Parts List

21. Cooling Modulating Valves

21.A	Valve Actuator	09002890
21.B	Valve Linkage	09001533
21.C	Valve Body, 1/2", 1.3 cv	09002890
21.D	Valve Repair Kit, 1/2", 1.3 cv (includes stem and packing)	09003227
21.E	Valve Body, 3/4", 5.0 cv	09002931
21.F	Valve Repair Kit, 3/4", 5.0 cv (includes stem and packing)	09003228
21.G	Valve Body, 1", 11.0 cv	09003058
21.H	Valve Repair Kit, 1", 11.0 cv (includes stem and packing)	09003229

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WARRANTY

We're Here to Help

Conair has made the largest investment in customer support in the plastics industry. Our service experts are available to help with any problem you might have installing and operating your equipment. Your Conair sales representative also can help analyze the nature of your problem, assuring that it did not result from misapplication or improper use.

How to Contact Customer Service

To contact Customer Service personnel, call:

From outside the United States, call: 814-437-6861

You can commission Conair service personnel to provide on-site service by contacting the Customer Service Department. Standard rates include an on-site hourly rate, with a one-day minimum plus expenses.

Before You Call ...

If you do have a problem, please complete the following checklist before calling Conair:

- ❒ Make sure you have all model, serial and parts list numbers for your particular equipment. Service personnel will need this information to assist you.
- ❒ Make sure power is supplied to the equipment.
- ❒ Make sure that all connectors and wires within and between loading control and related components have been installed correctly.
- ❒ Check the troubleshooting guide of this manual for a solution.
- ❒ Thoroughly examine the instruction manual(s) for associated equipment, especially controls. Each manual may have its own troubleshooting guide to help you.
- ❒ Check that the equipment has been operated as described in this manual.
- ❒ Check accompanying schematic drawings for information on special considerations.

Additional manuals and prints for your Conair equipment may be ordered through the Customer Service or Parts Departments for a nominal fee.

EQUIPMENT GUARANTEE

Conair guarantees the machinery and equipment on this order, for a period as defined in the quotation from date of shipment, against defects in material and workmanship under the normal use and service for which it was recommended (except for parts that are typically replaced after normal usage, such as filters, liner plates, etc.). Conair's guarantee is limited to replacing, at our option, the part or parts determined by us to be defective after examination. The customer assumes the cost of transportation of the part or parts to and from the factory.

PERFORMANCE WARRANTY

Conair warrants that this equipment will perform at or above the ratings stated in specific quotations covering the equipment or as detailed in engineering specifications, provided the equipment is applied, installed, operated and maintained in the recommended manner as outlined in our quotation or specifications.

Should performance not meet warranted levels, Conair at its discretion will exercise one of the following options:

- Inspect the equipment and perform alterations or adjustments to satisfy performance claims. (Charges for such inspections and corrections will be waived unless failure to meet warranty is due to misapplication, improper installation, poor maintenance practices or improper operation.)
- Replace the original equipment with other Conair equipment that will meet original performance claims at no extra cost to the customer.
- Refund the invoiced cost to the customer. Credit is subject to prior notice by the customer at which time a Return Goods Authorization Number (RGA) will be issued by Conair's Service Department. Returned equipment must be well crated and in proper operating condition, including all parts. Returns must be prepaid.

Purchaser must notify Conair in writing of any claim and provide a customer receipt and other evidence that a claim is being made.

WARRANTY LIMITATIONS

Except for the Equipment Guarantee and Performance Warranty stated above, Conair disclaims all other warranties with respect to the equipment, express or implied, arising by operation of law, course of dealing, usage of trade or otherwise, including but not limited to the implied warranties of merchantability and fitness for a particular purpose.