

Conair Vacuum and Cooling Tank Cleaning Instructions



Important: These instructions follow best practices to keep your Conair downstream extrusion vacuum and/or cooling tank clean. Always follow proper cleaning procedures required by local, regional, and industrial regulations for your particular process. These instructions are not meant to be a substitute for following appropriate regulations for your situation.

- 1** Fill the water bath to the $\frac{1}{2}$ full point, and add approximately 125 ml (4 ounces) of concentrated bleach.
- 2** Run the pump and allow that mixture to circulate through all the pump and all hoses for 10-15 minutes.
- 3** Stop the pump and test the chlorine level in the tank. It needs to be above 200 parts-per-million (ppm).
- 4** If additional bleach is needed, add additional bleach and complete steps 2 and 3 again. Repeat until chlorine level is above 200 ppm.
- 5** Once you've confirmed that the chlorine level is above 200 ppm, turn the pump back on and circulate that mixture for 30 minutes throughout the tank.
- 6** Drain the tank entirely.
- 7** Flush the tank and system with clean water for at least 10 minutes.
- 8** Fill the tank $\frac{1}{2}$ way full, and test for chlorine again. If the chlorine level is above 1 ppm, continue to repeat steps 6, 7, and 8 until the level falls below 1 ppm for chlorine.

Once you've completed this process, the tank is properly cleaned and ready to use.

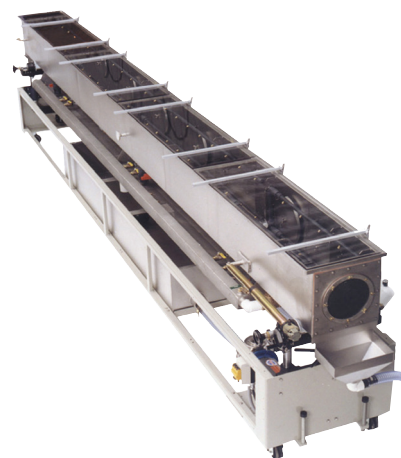
Depending on your process, this procedure may need done more regularly – but should always be done when changing processes or product.



MedVac Tank



HTMP Tank



MCB Tank

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