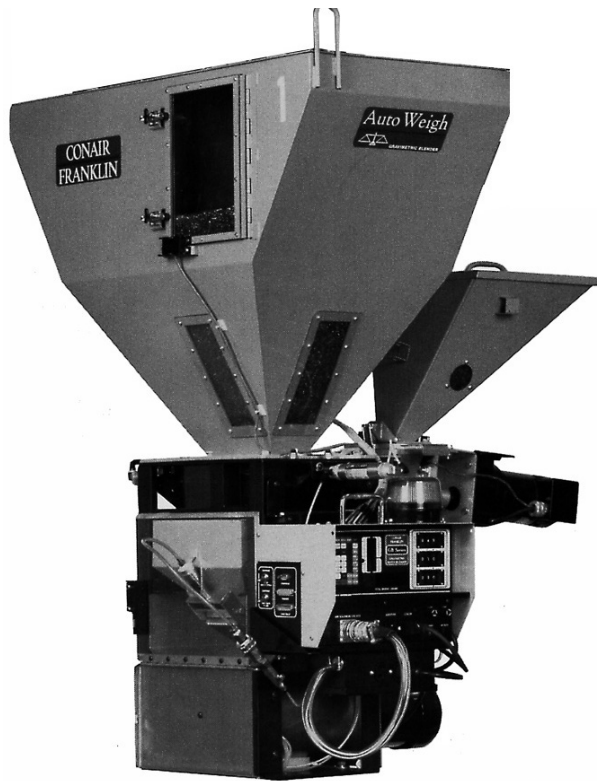
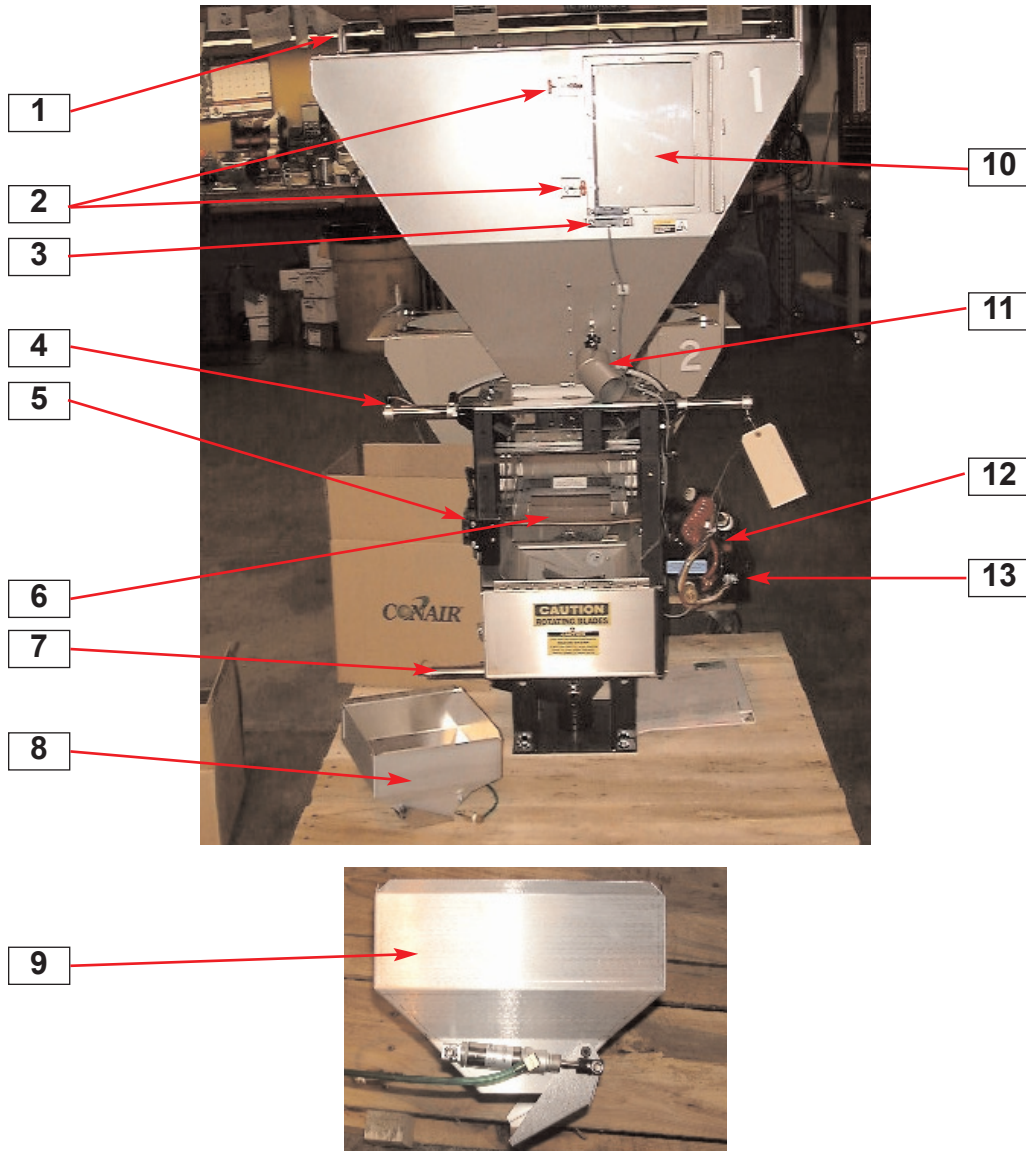


Parts Identification Guide
PIB001/0105

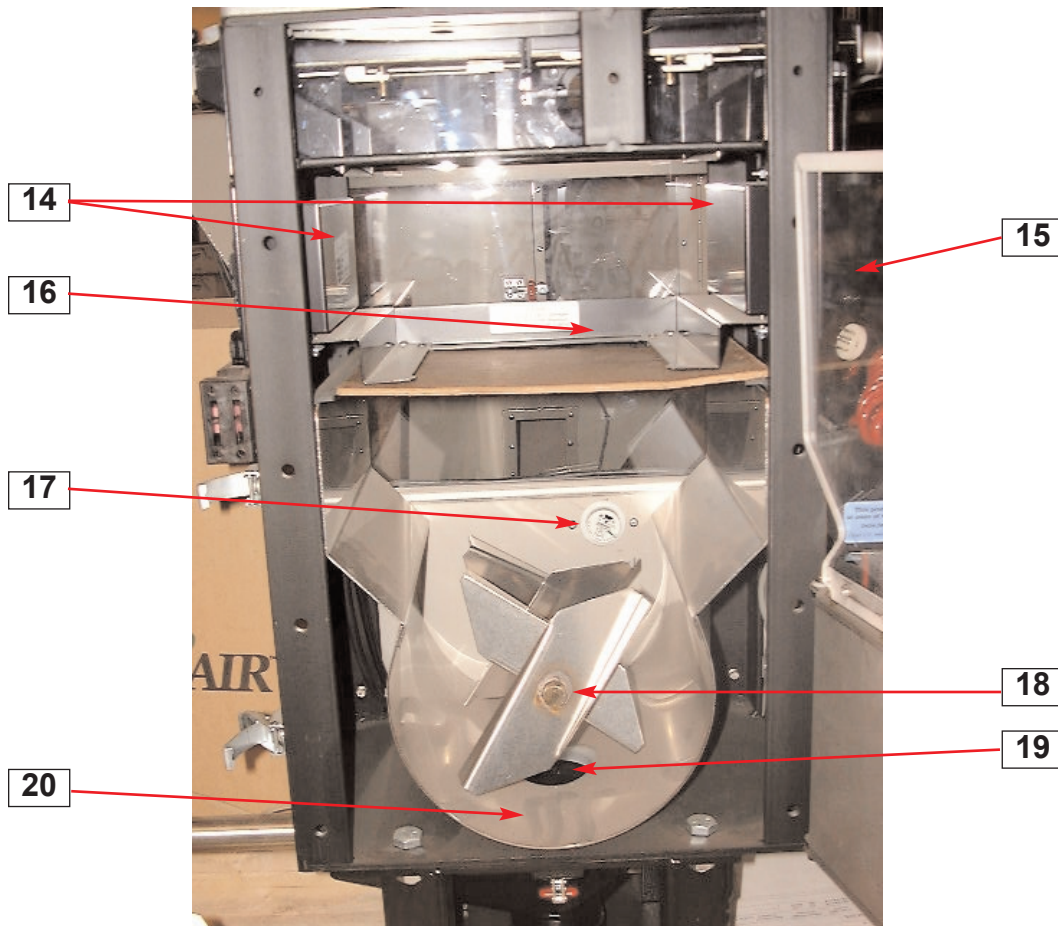
GB/WSB 220 and 240 Autoweigh





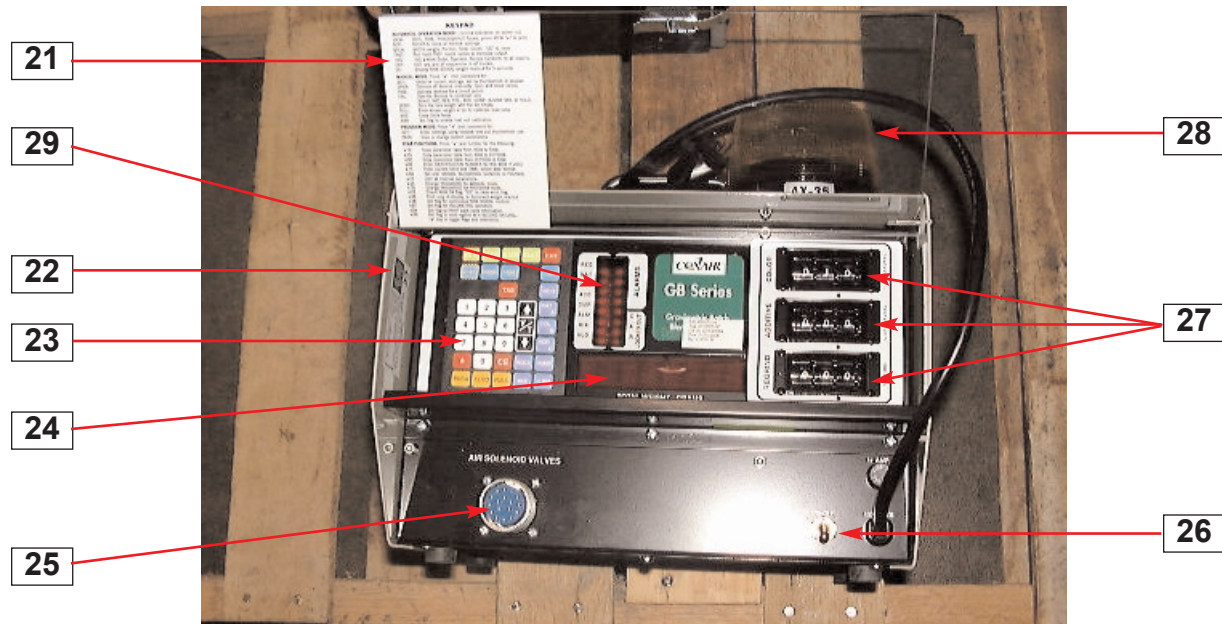
GB220 Autoweigh

- 1. Lifting Lugs (2)
- 2. Door Latches (2)
- 3. Electrical Clean-Out Door Interlock
- 4. Air Cylinder for Dispenser Valve
- 5. Access Door Safety Interlock
- 6. Mixing Chamber Access Door
- 7. Flow Control Valve Assembly to Support Frame
- 8. Weigh Bin Removed
- 9. Weigh Bin Assembly
- 10. See Through Hopper Door
- 11. Drain Port
- 12. Control Tray
- 13. Solenoid Valve Assembly



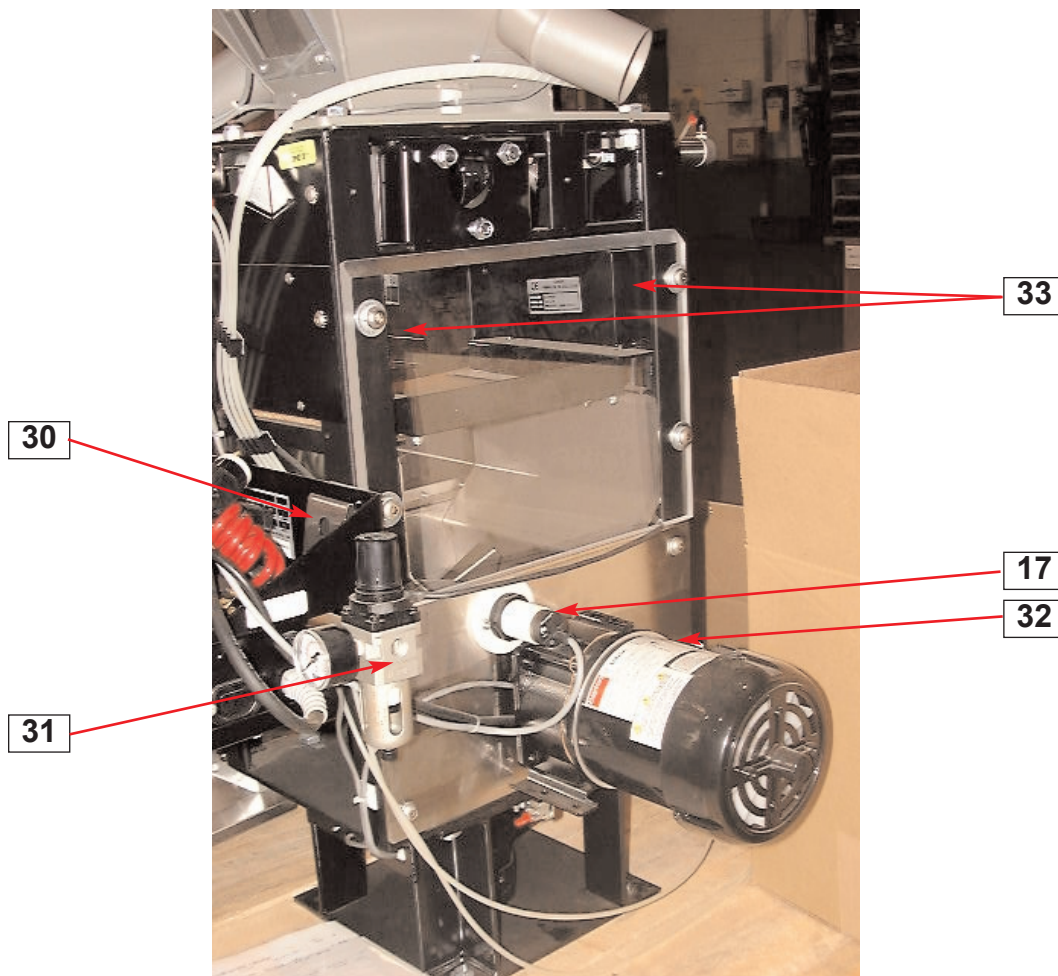
GB/WSB220/420 Blender

- 14. Load Cell Assembly with Cover Shrouds
- 15. Mix Chamber - Front Door Assembly
- 16. Weigh Bin Holder
- 17. Capacitive Level Sensor
- 18. Mix Agitator Assembly
- 19. Mix Chamber Material Exit
- 20. Mix Chamber - Liner



Blender Control

- 21. Keyboard Instruction Label
- 22. Serial Tag Control Box
- 23. Keypad Alpha/Numeric
- 24. LED Display
- 25. 17 Pin - 24 VDC Amphenol Connector (Output for Solenoid)
- 26. On/Off Power Toggle
- 27. Thumbwheel Switches (3)
- 28. Alarm Beacon
- 29. Vertical LED Indicators (2 rows)



GB220/420 Autoweigh

- 17. Capacitive Level Sensor
- 30. Control Ground Clip
- 31. Compressed Air Regulator and Filter
- 32. Mixing Gear-Motor
- 33. Load Cell Set